



# MIPAR

Image Analysis Software

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## Titanium Characterization Demo

Globular Alpha, Laths, Colonies, Grain Boundary Alpha, Beta Grains

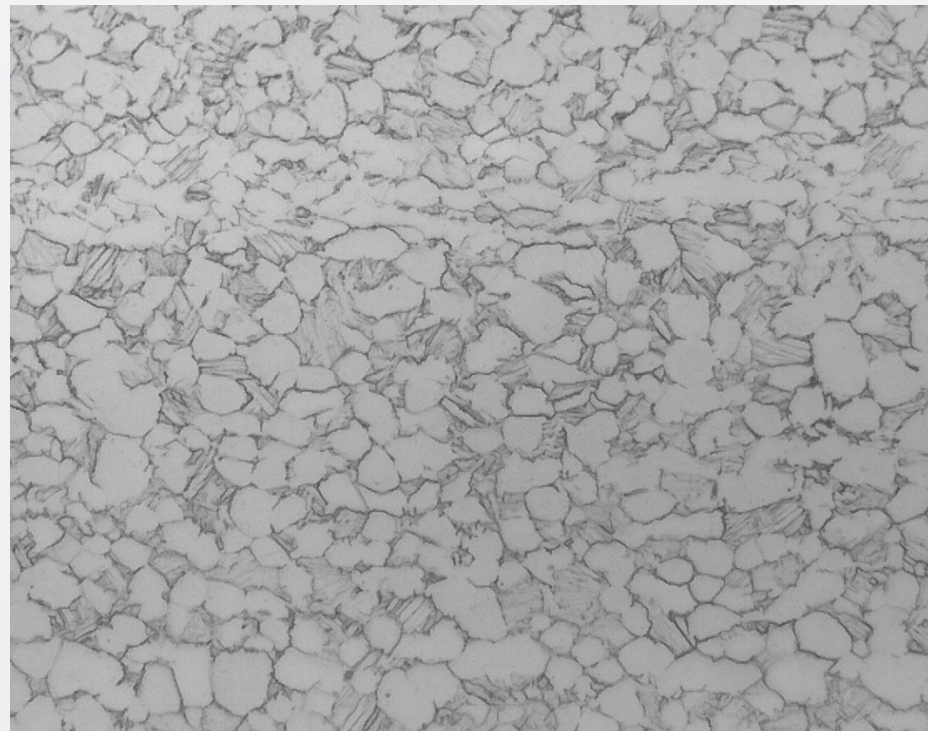
Simple. Uniquely Powerful.



# Key Applications

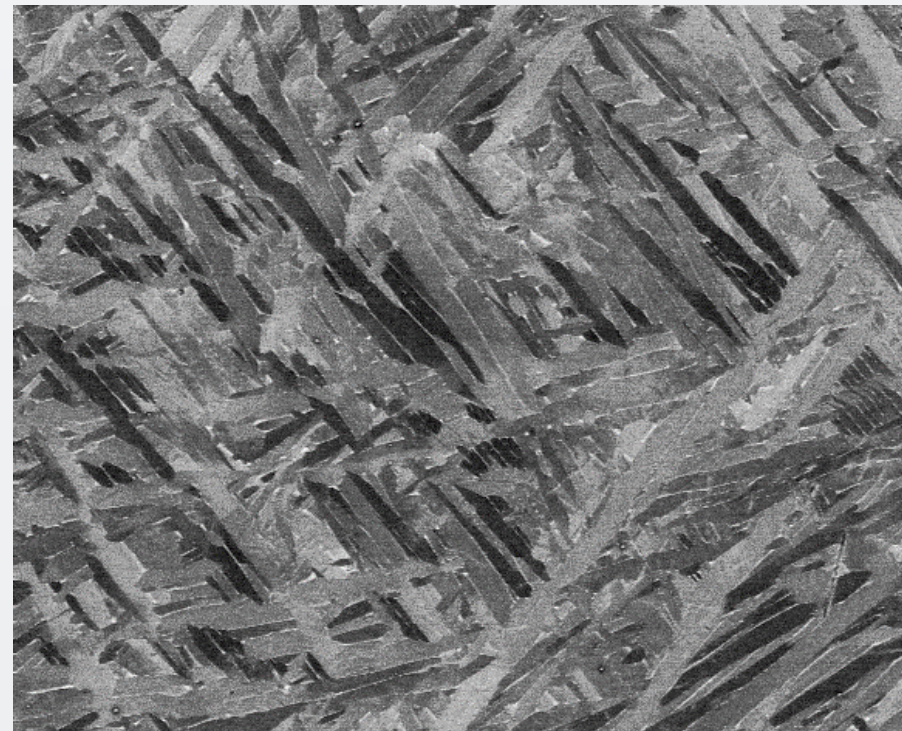
## Globular Alpha

Globular particle size  
and volume fraction



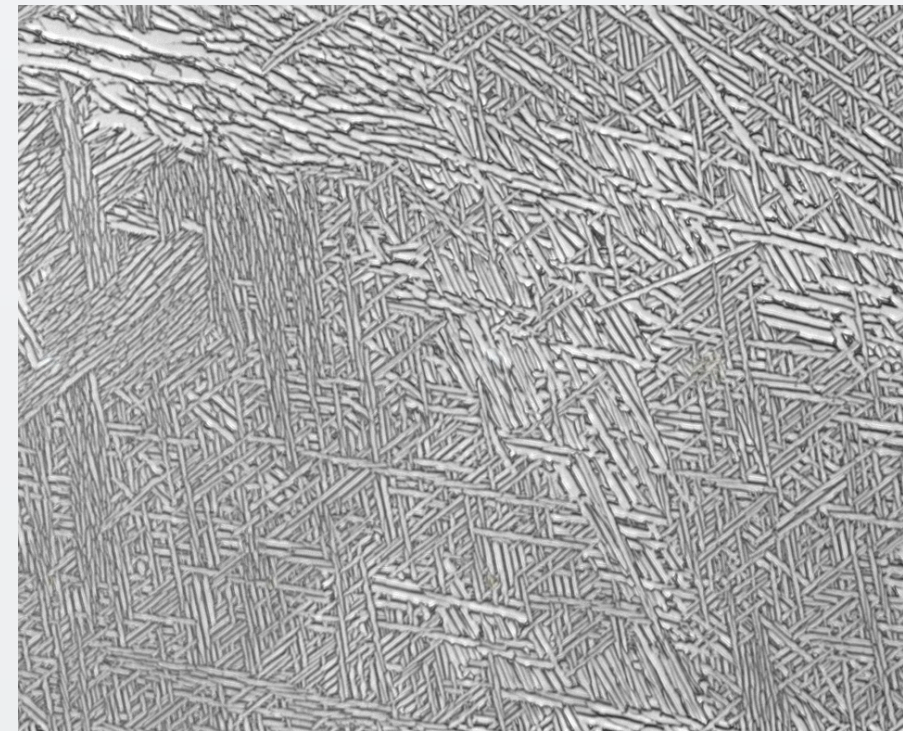
## Alpha Laths

Lath thickness and  
alpha/beta volume  
fraction



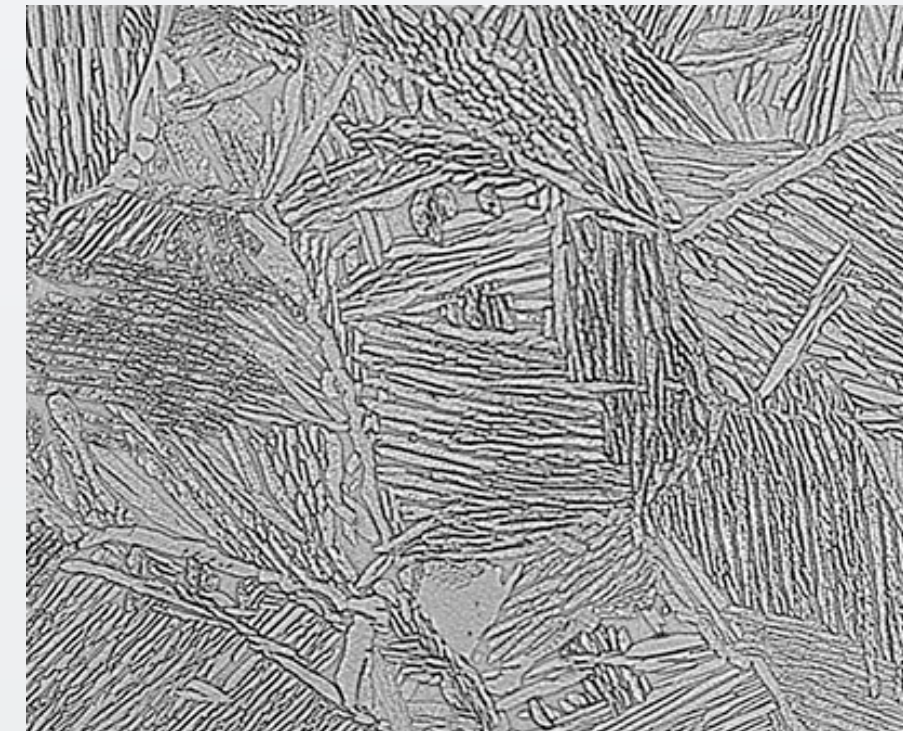
## Colony Alpha

Colony vs. basketweave  
volume fraction, colony  
size measurement



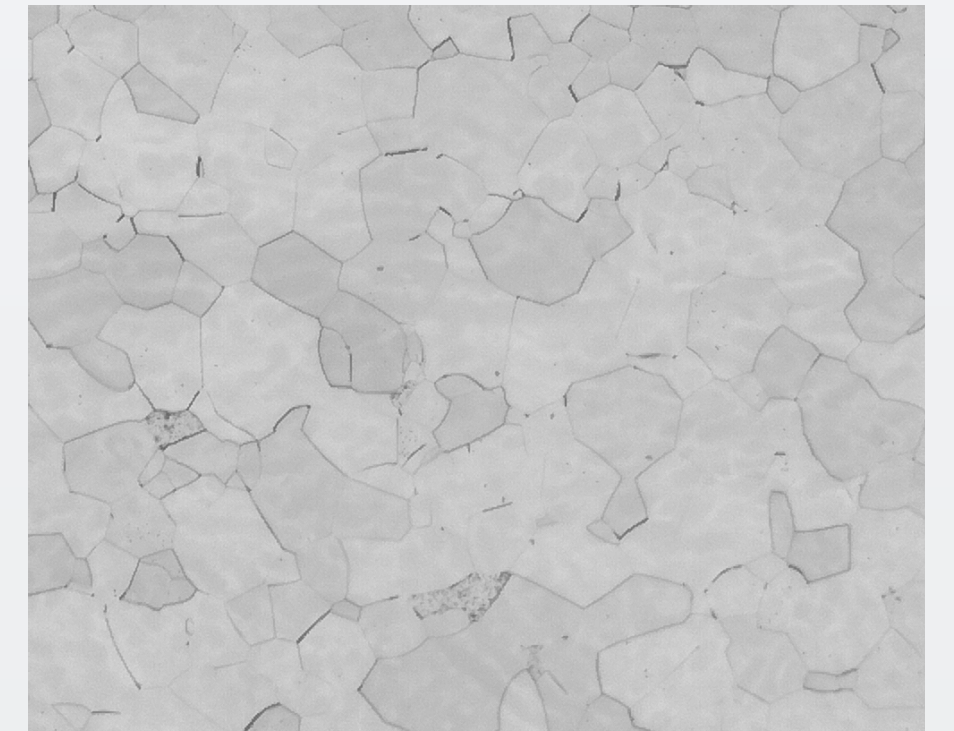
## GB Alpha

Grain boundary alpha  
volume fraction and  
thickness



## Beta Grains

Beta mean grain size  
and distribution





# Globular Alpha: Optical

Globular

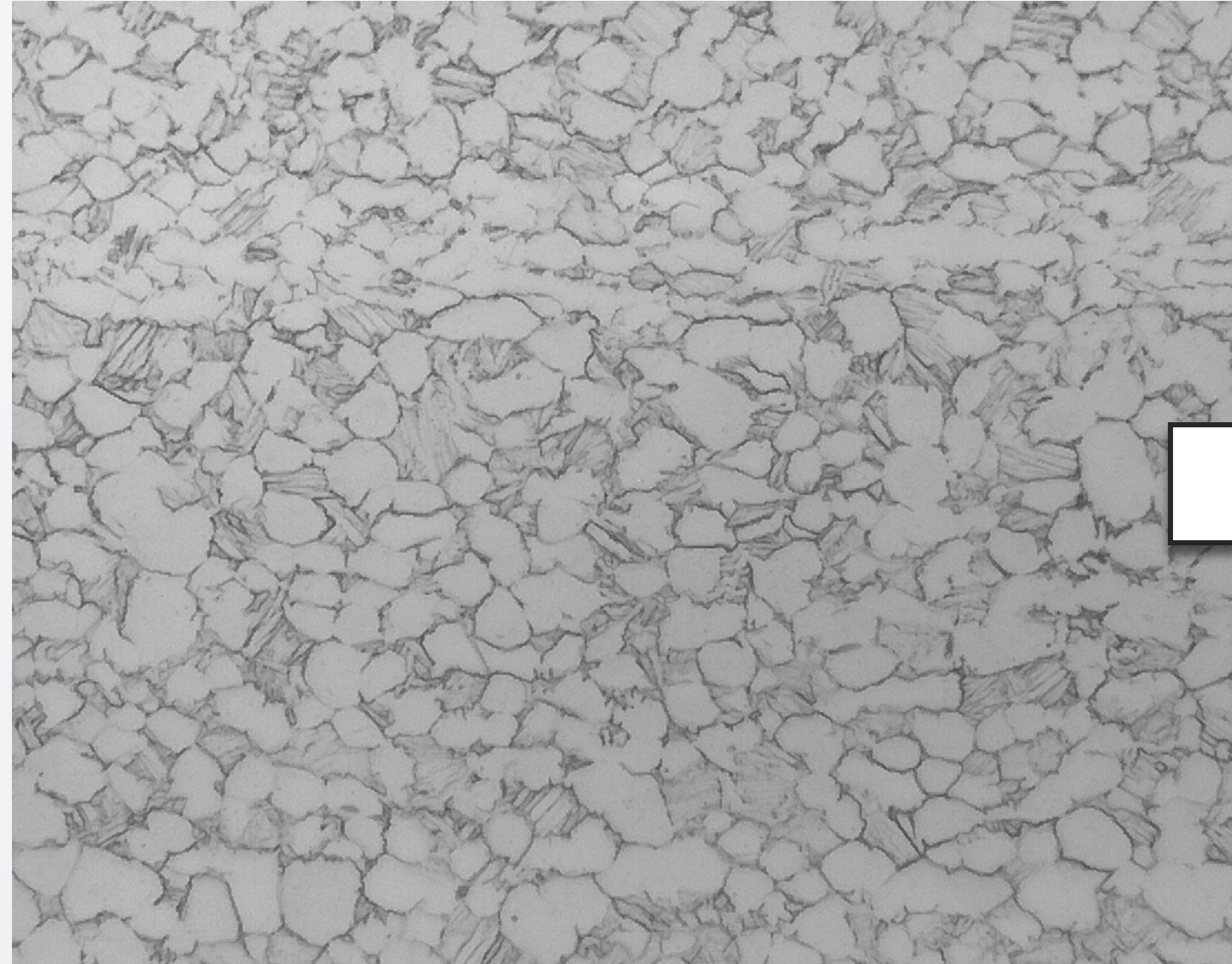
Laths

Colonies

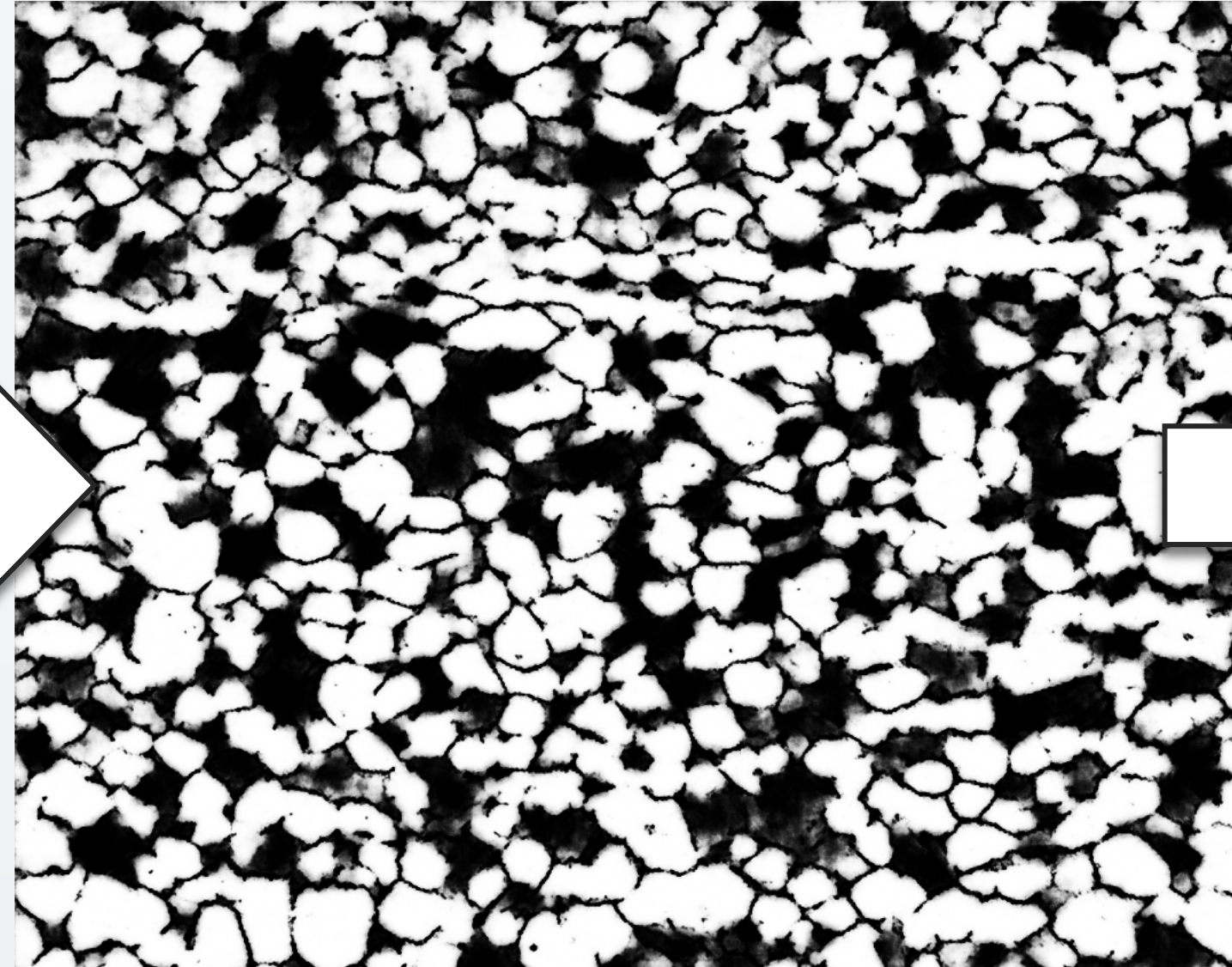
GB Alpha

Grains

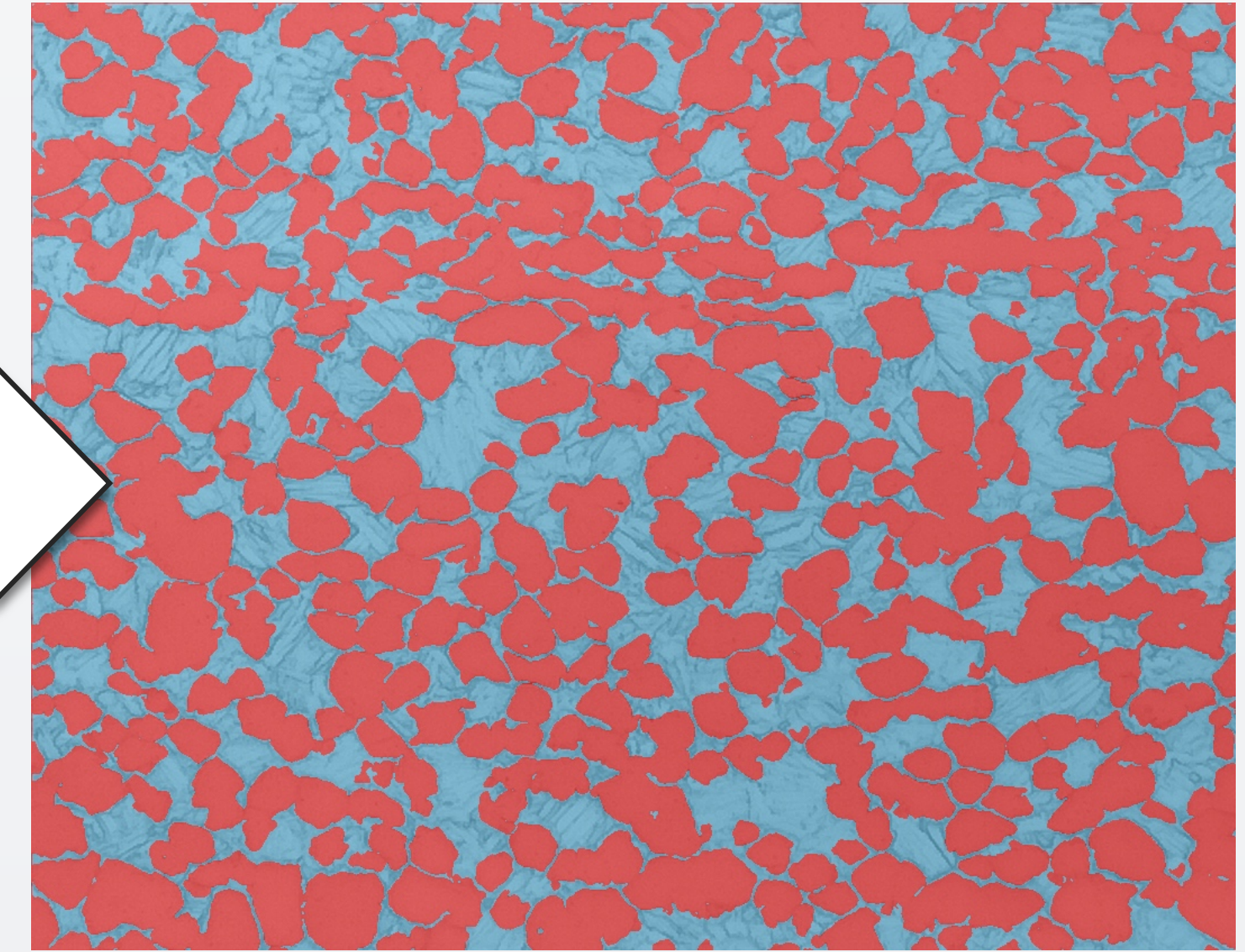
Original Image



Deep Learning Applied



Final Segmentation



GLOBULAR FRACTION: **61%**

- ✓ Model accurately detects globular alpha
- ✓ Avoids false positives in challenging transformation regions
- ✓ Globular percentage and size measurements possible



# Globular Alpha: SEM

Globular

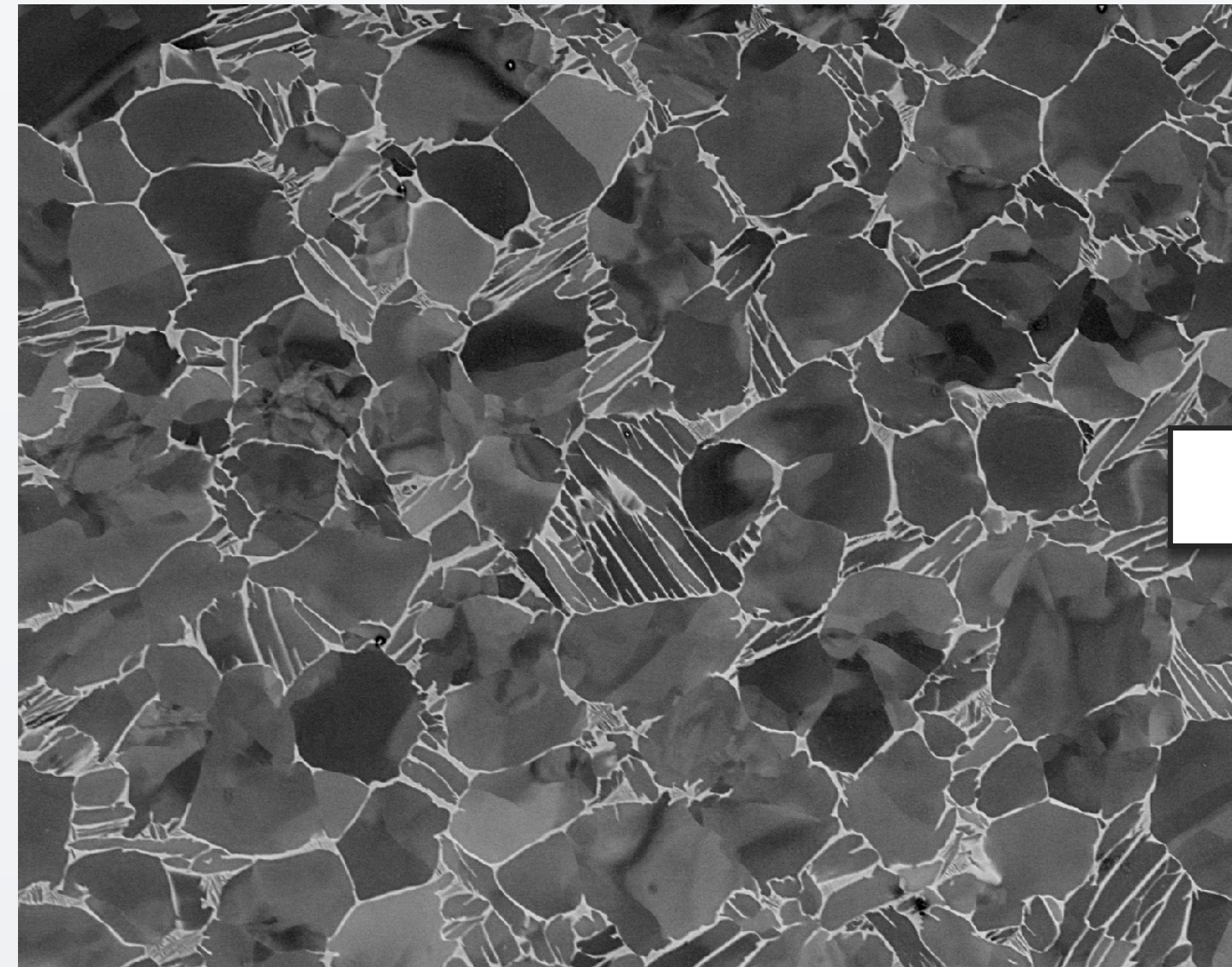
Laths

Colonies

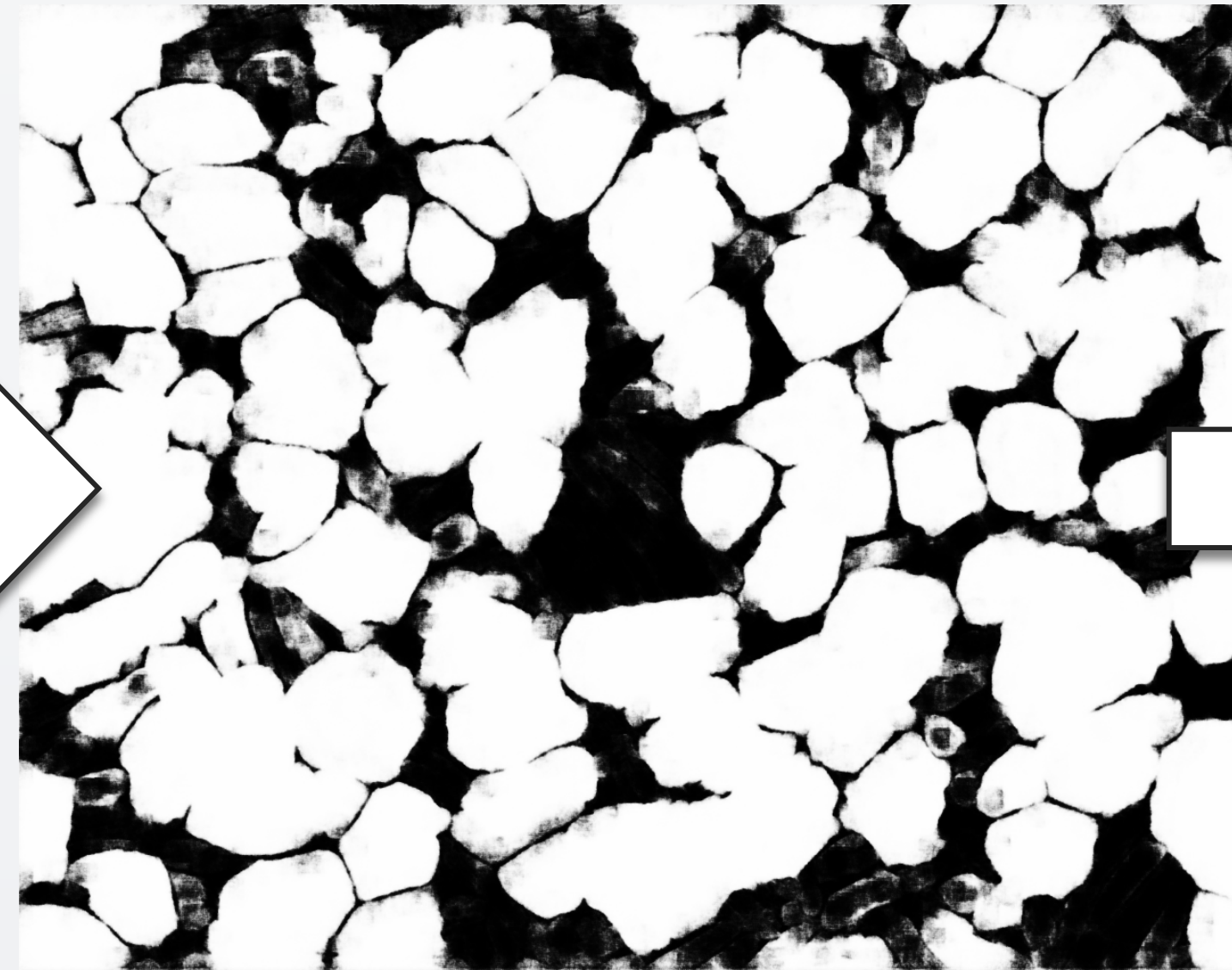
GB Alpha

Grains

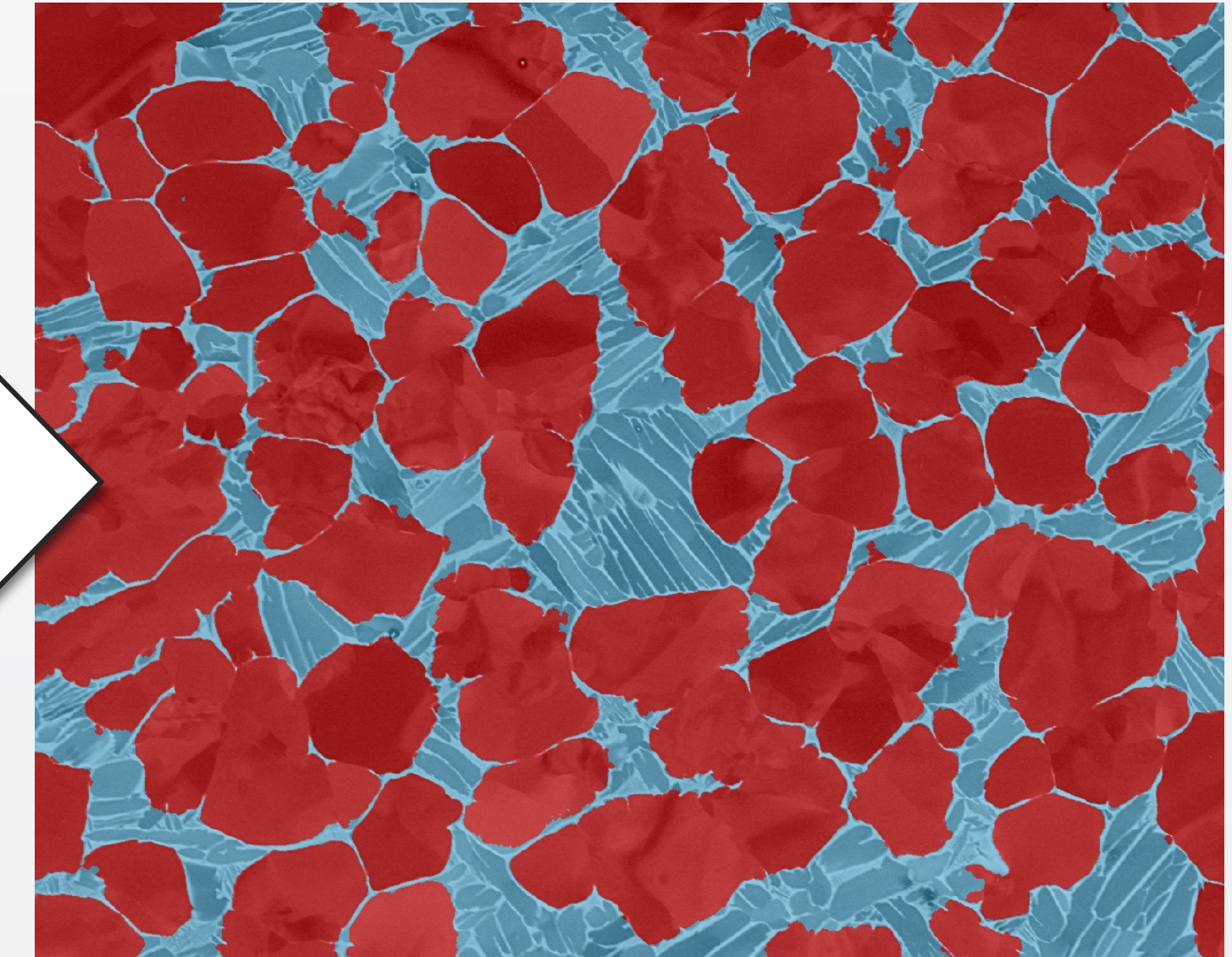
Original Image



Deep Learning Applied



Final Segmentation



GLOBULAR FRACTION: **72%**

- ✓ Model trained in **20 mins on GPU** (3.5 hours on CPU)
- ✓ Model applied to new image in **1 sec on GPU** (10 sec on CPU)



# Alpha Laths: Width

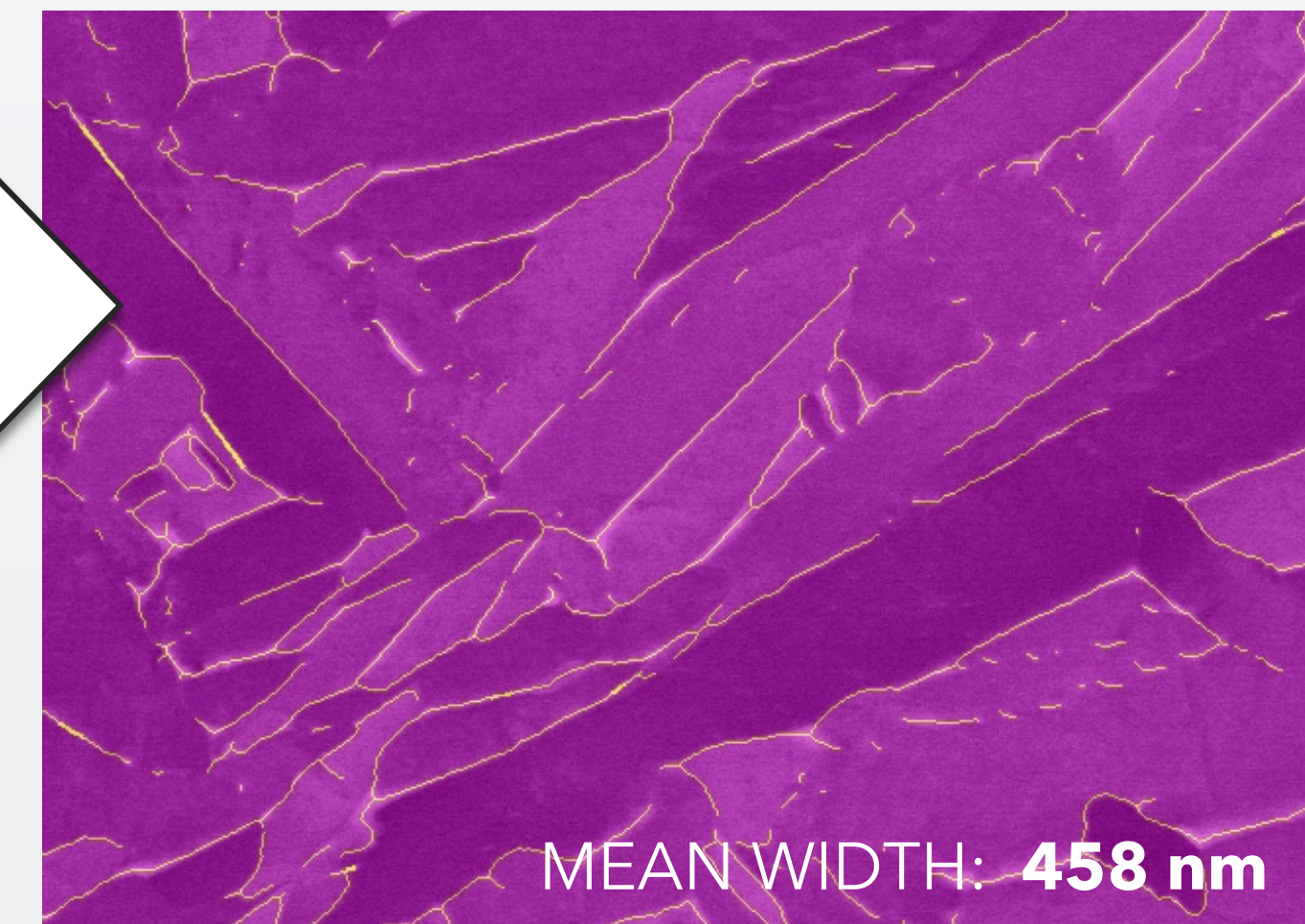
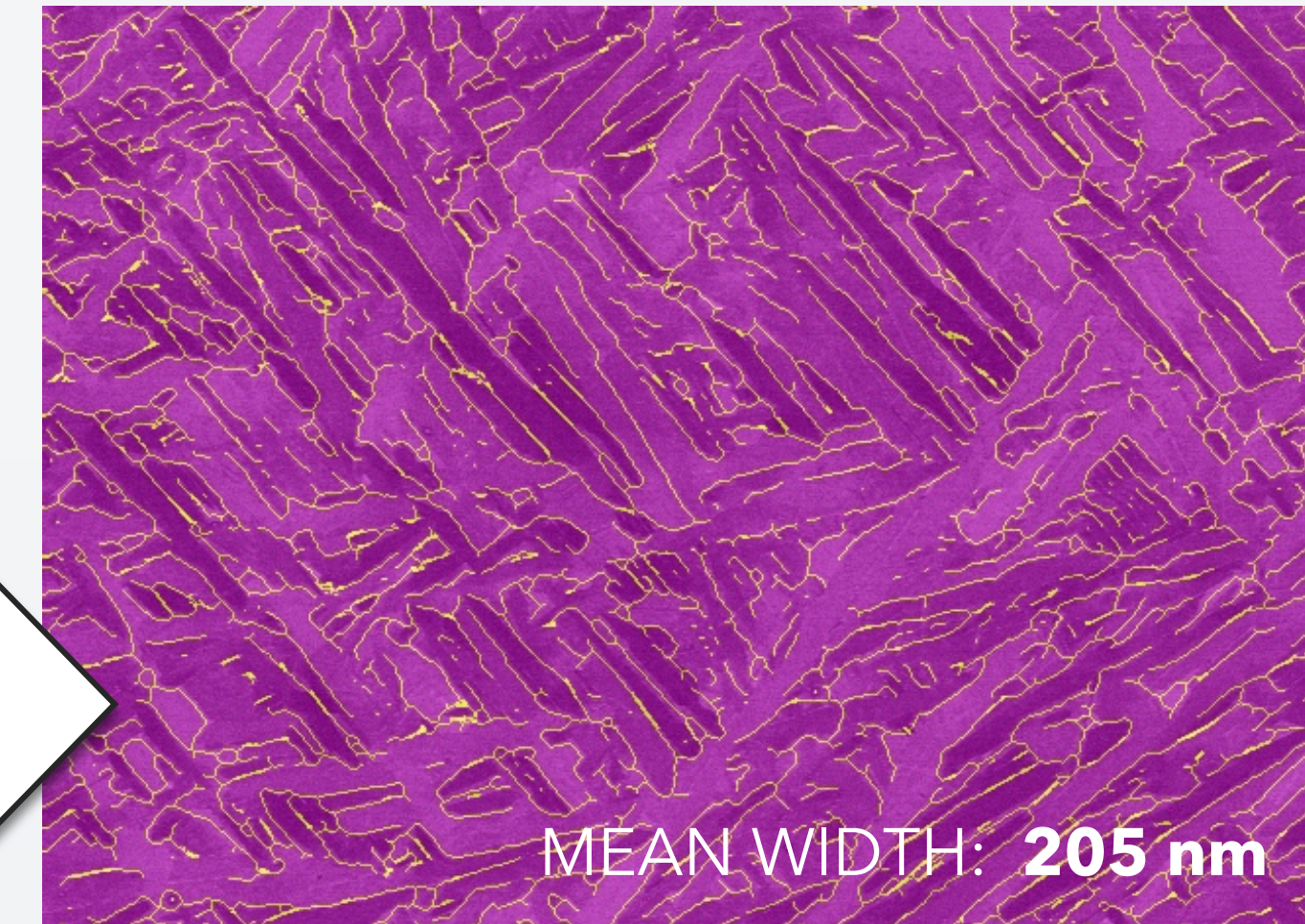
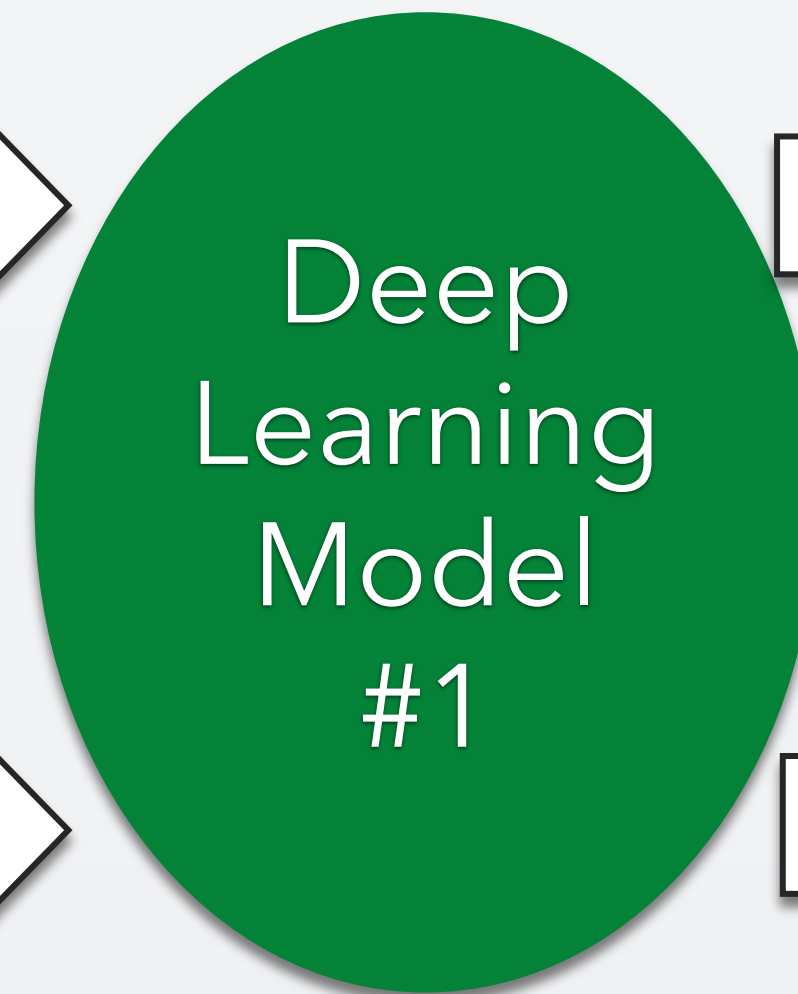
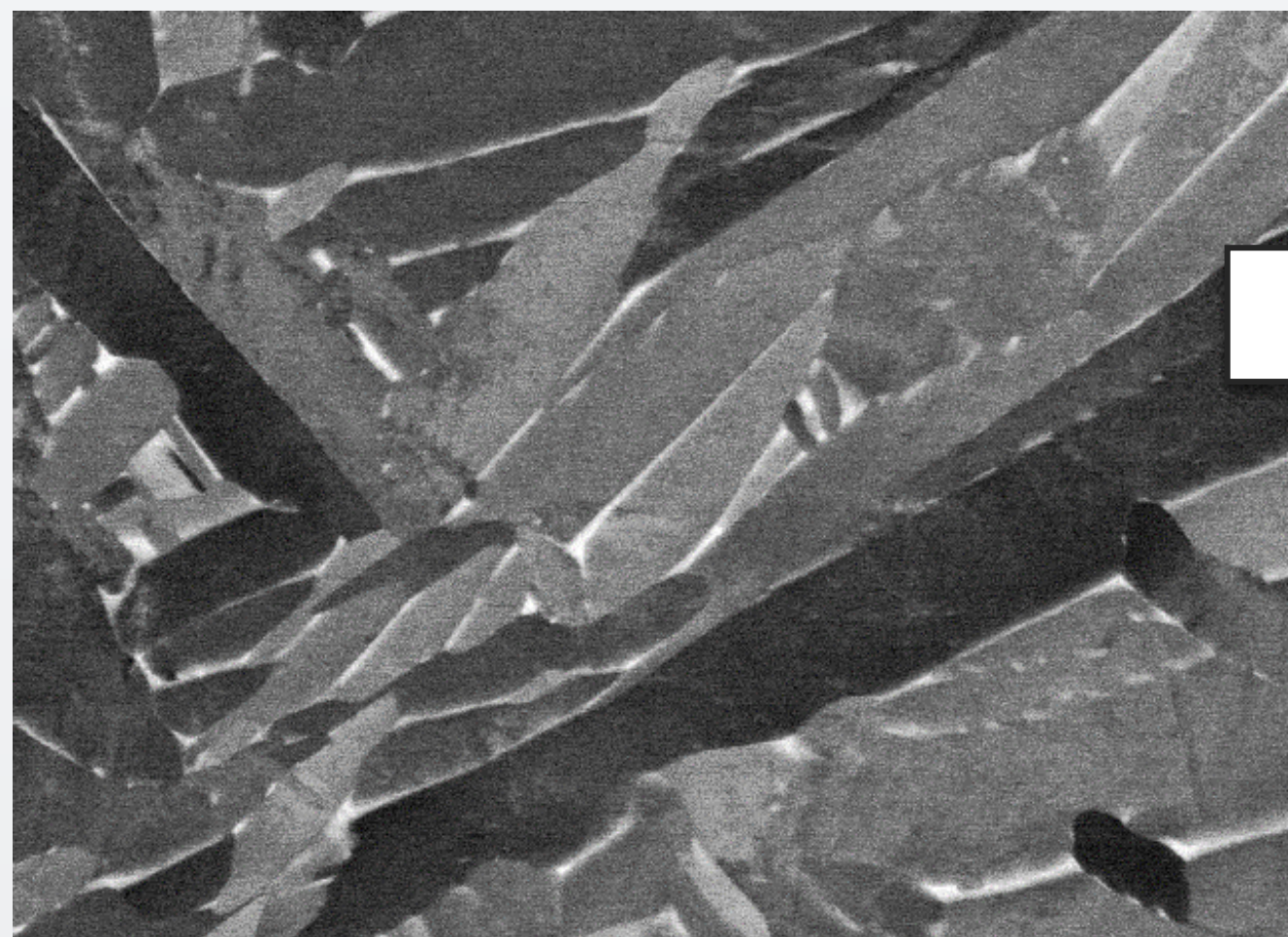
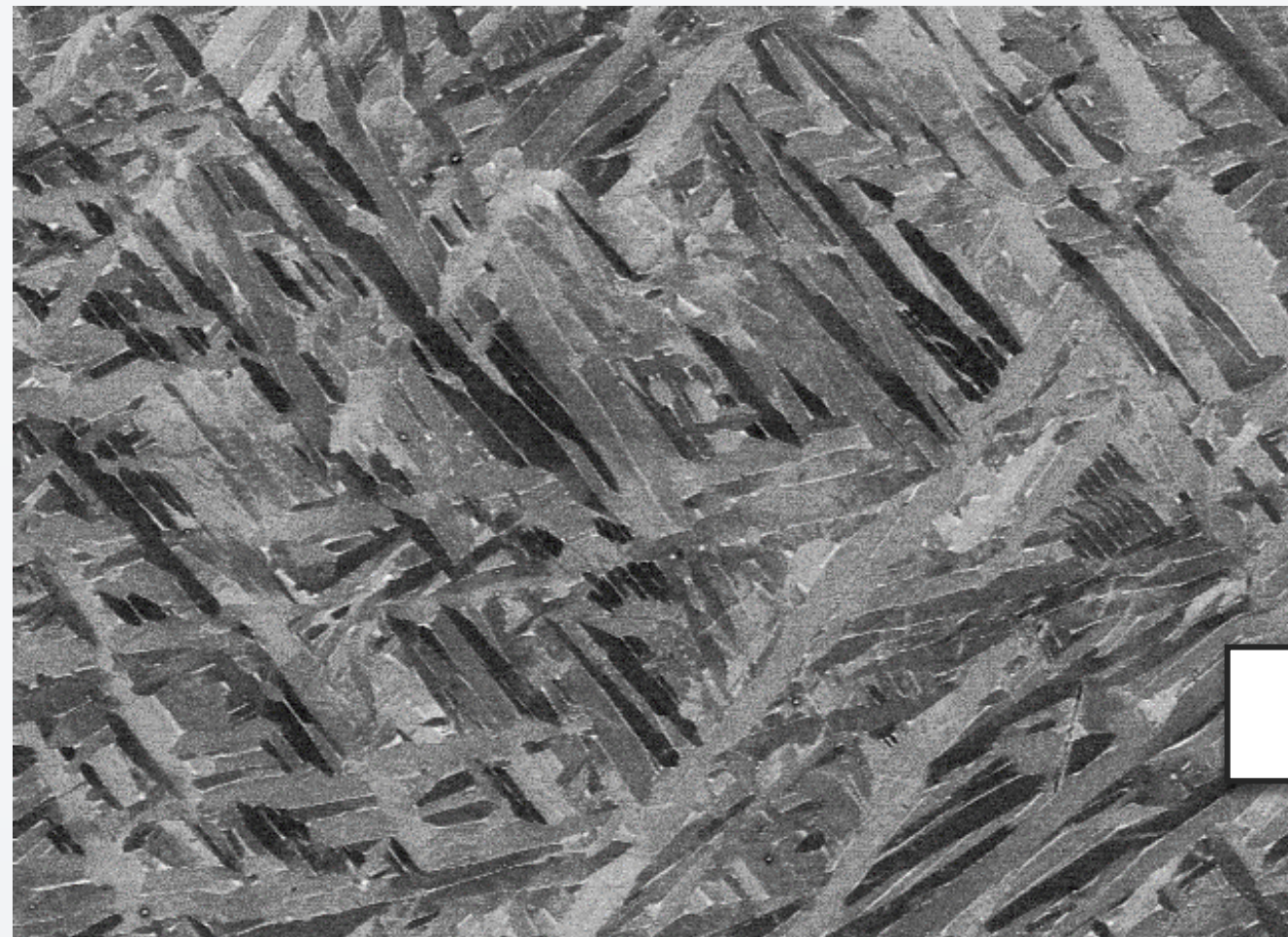
Globular

Laths

Colonies

GB Alpha

Grains



- ✓ Identical algorithm works on different length scales
- ✓ Lath width measured via *Gundersen approximation*



# Alpha Laths: Phase Fraction

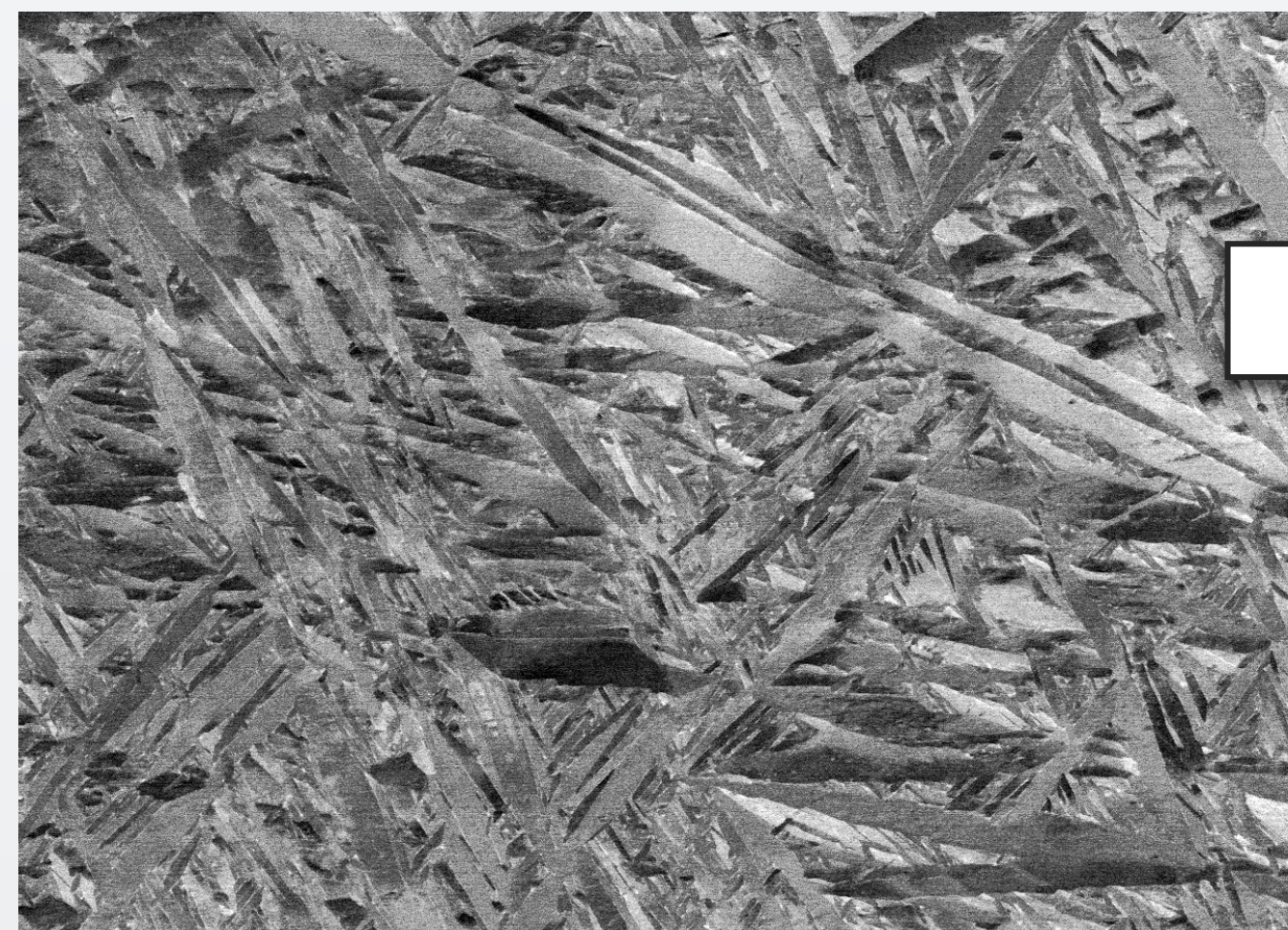
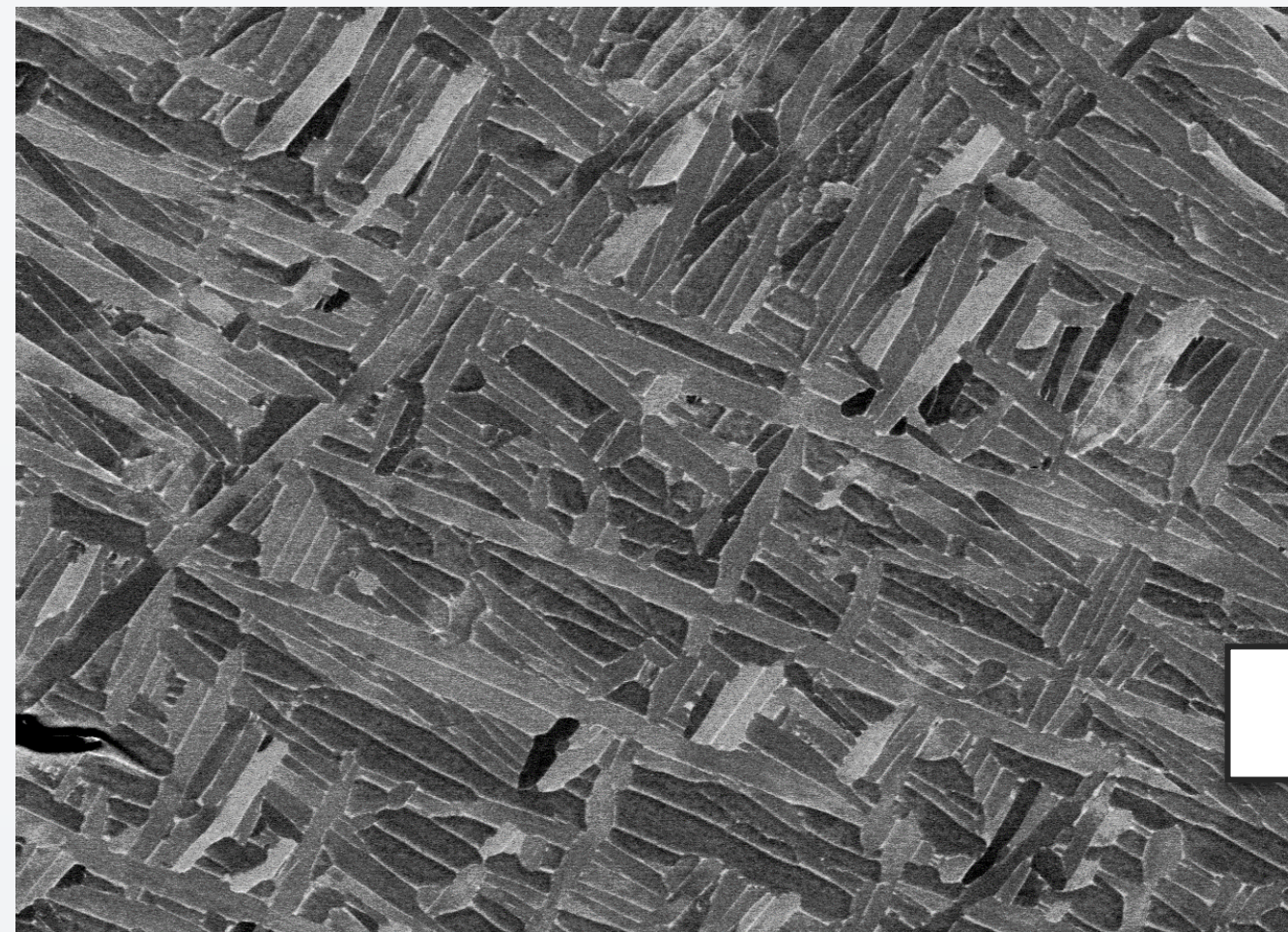
Globular

Laths

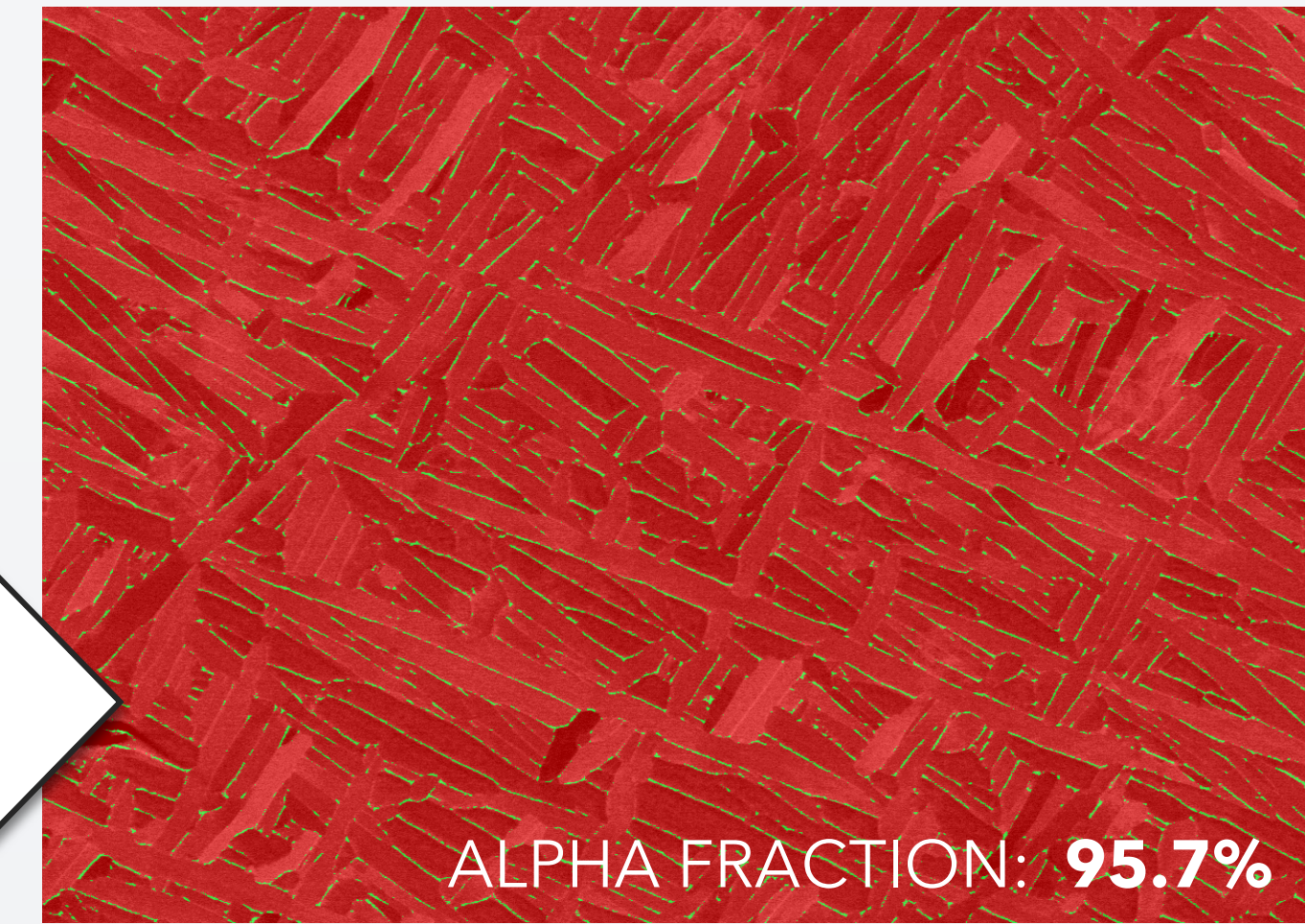
Colonies

GB Alpha

Grains



Deep  
Learning  
Model  
#2

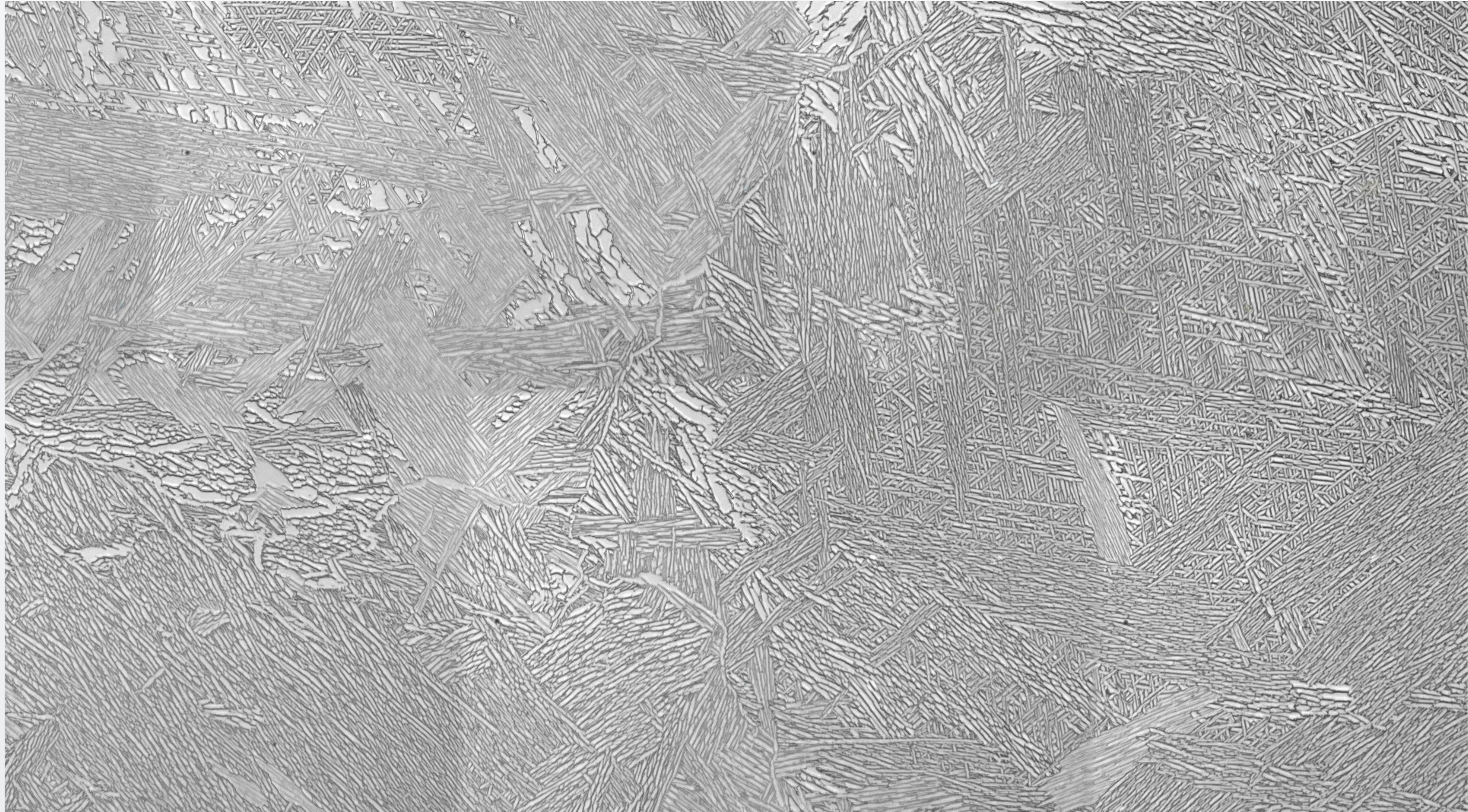


- ✓ Identical algorithm accurately detects alpha/beta phases
- ✓ Phase fraction measurements possible



# Colony Alpha: Colony vs. Basketweave Percentage

**Original Image**



Globular

Laths

Colonies

GB Alpha

Grains



# Colony Alpha: Colony vs. Basketweave Percentage

## Deep Learning Applied

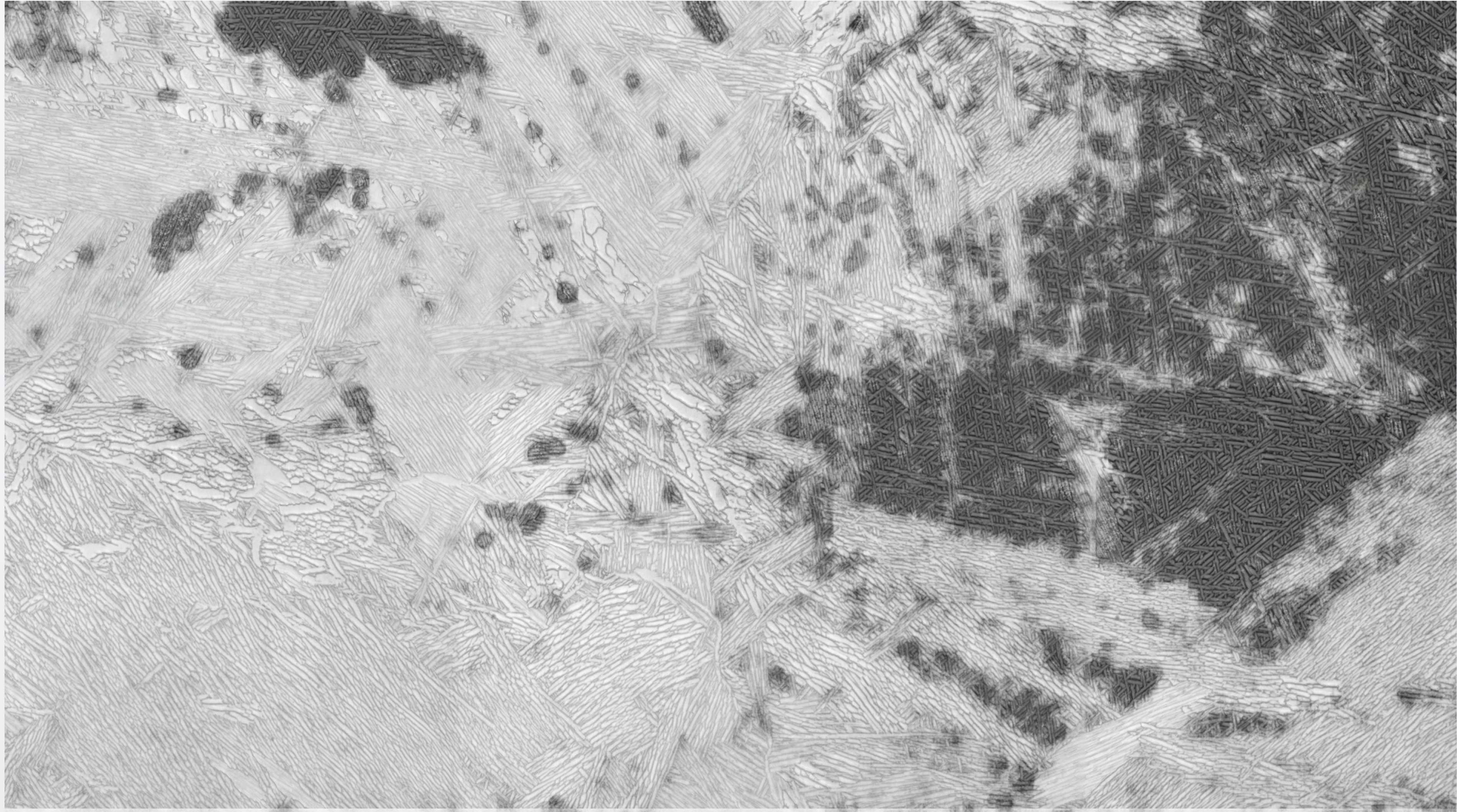
Globular

Laths

Colonies

GB Alpha

Grains



Bright areas = Likely colony



# Colony Alpha: Colony vs. Basketweave Percentage

## Segmentation



BASKETWEAVE

COLONY



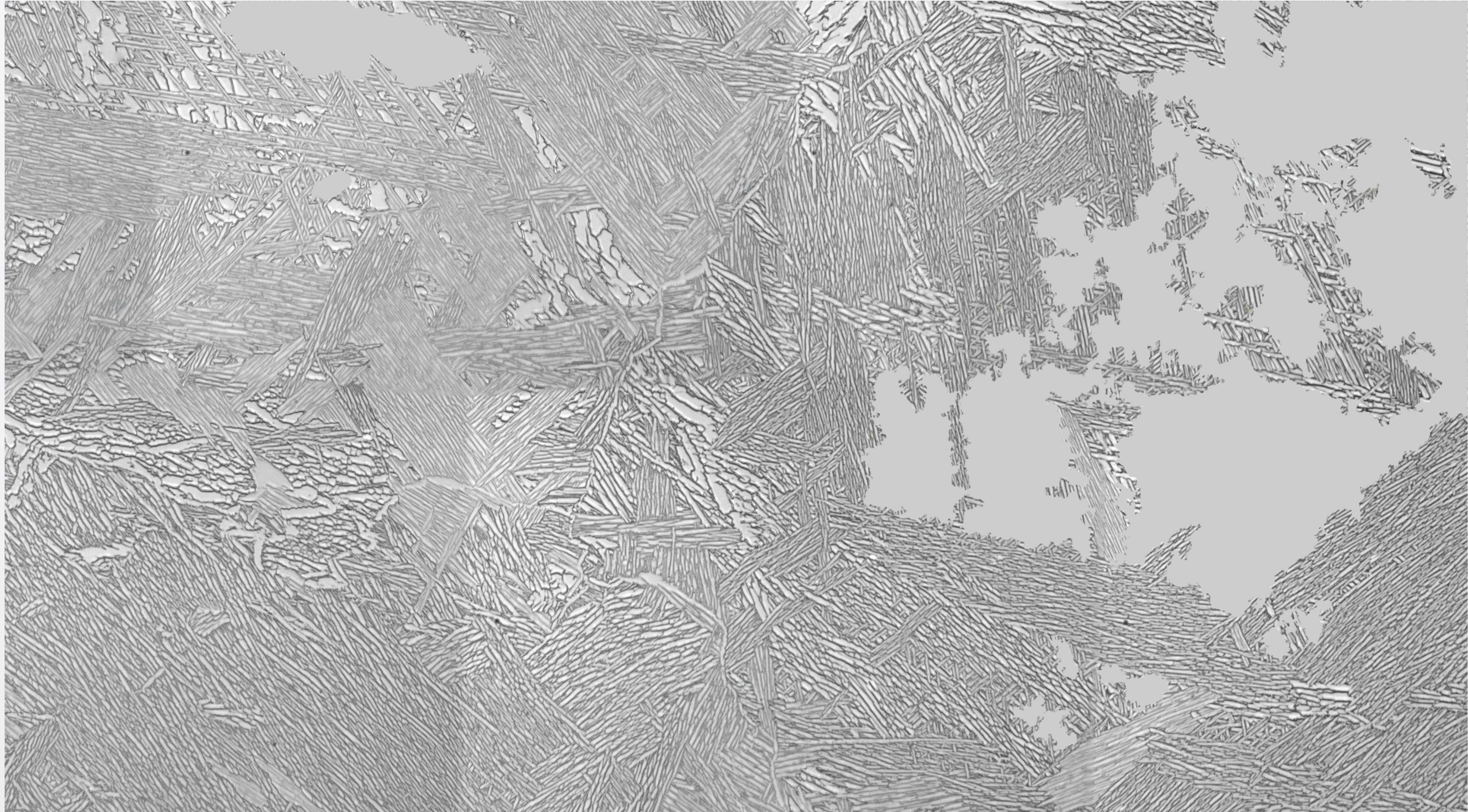
Deep learning enables highly complex classification

BASKETWEAVE FRACTION: **15%**



# Colony Alpha: Colony vs. Basketweave Percentage

**Original Image**



Globular

Laths

Colonies

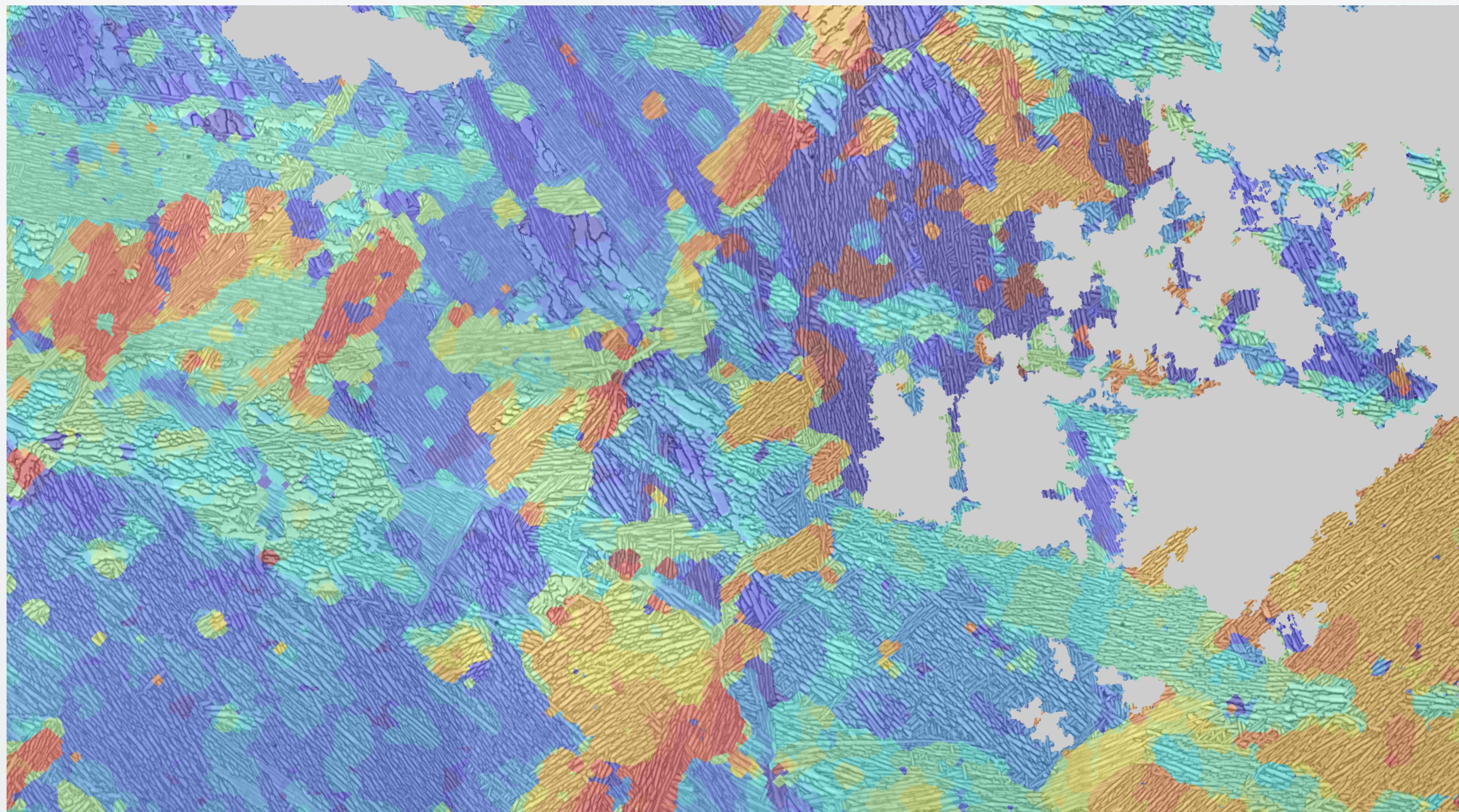
GB Alpha

Grains



# Colony Alpha: Colony Orientation and Size

Orientation Map



Angle (°)

80

60

40

20

0

-20

-40

-60

-80



Pattern Mapping enables colony orientation quantification and size



# Grain Boundary Alpha: Percentage and Thickness

Globular

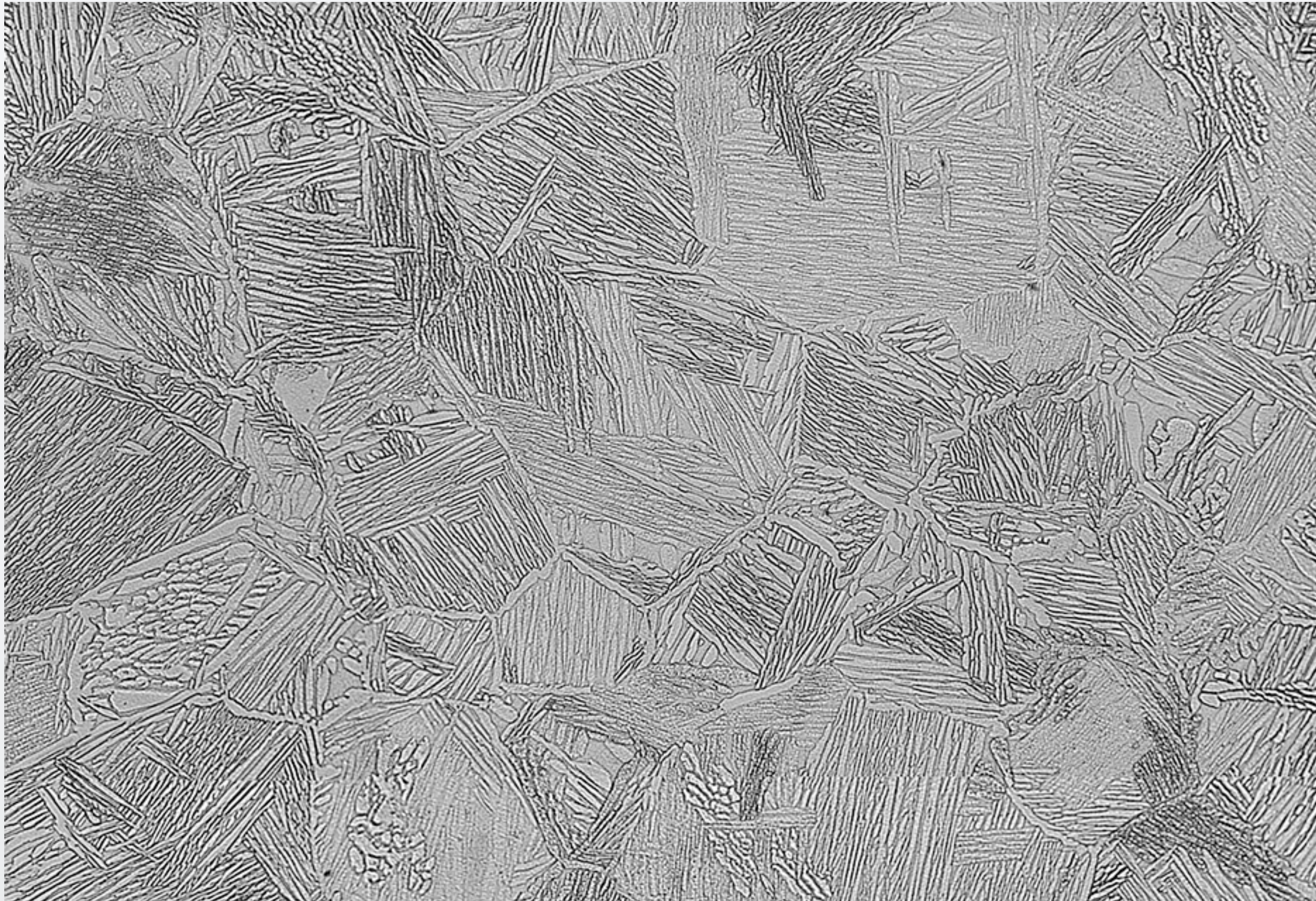
Laths

Colonies

GB Alpha

Grains

**Original Image**





# Grain Boundary Alpha: Percentage and Thickness

## Deep Learning Applied

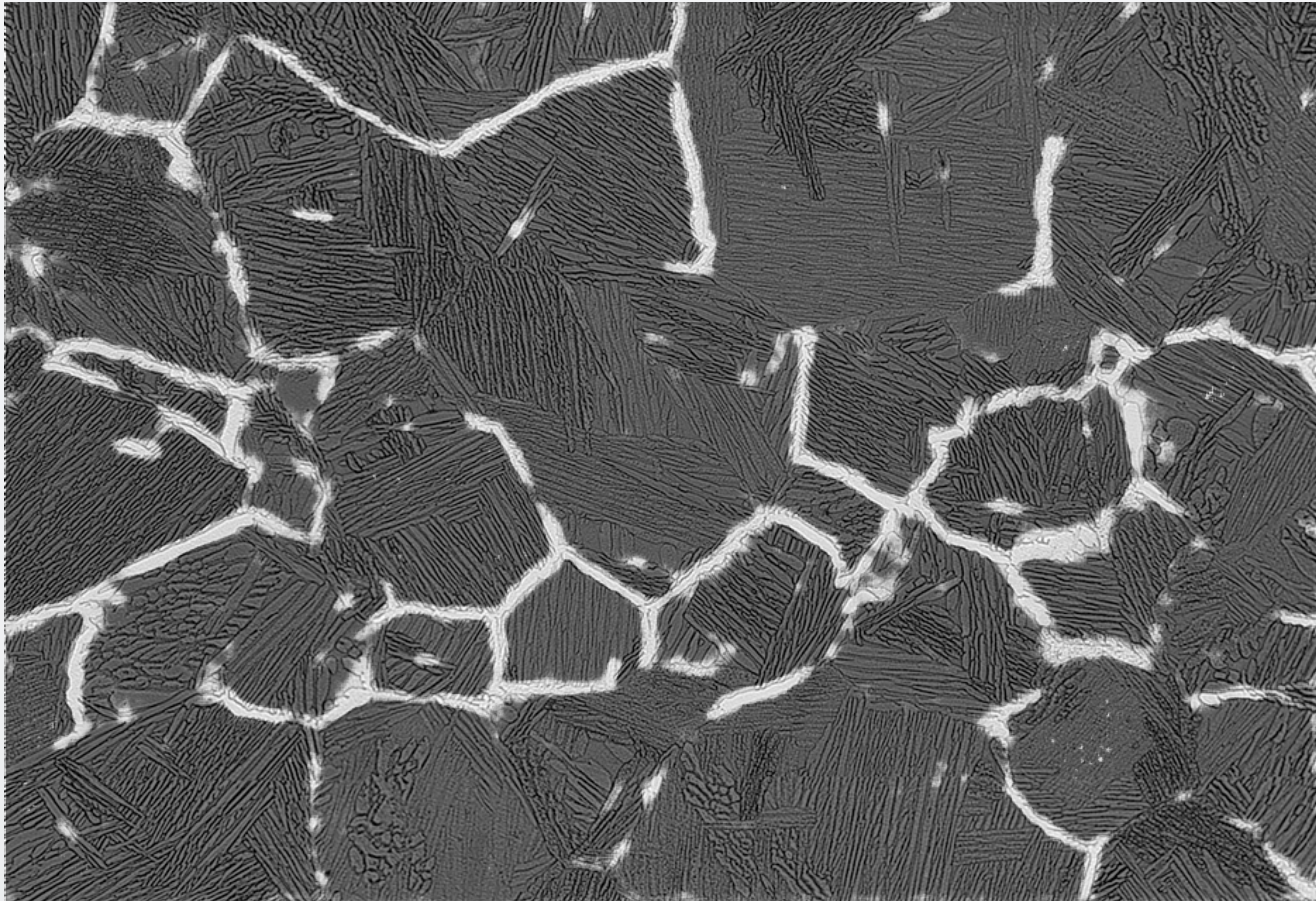
Globular

Laths

Colonies

GB Alpha

Grains





# Grain Boundary Alpha: Percentage and Thickness

Globular

Laths

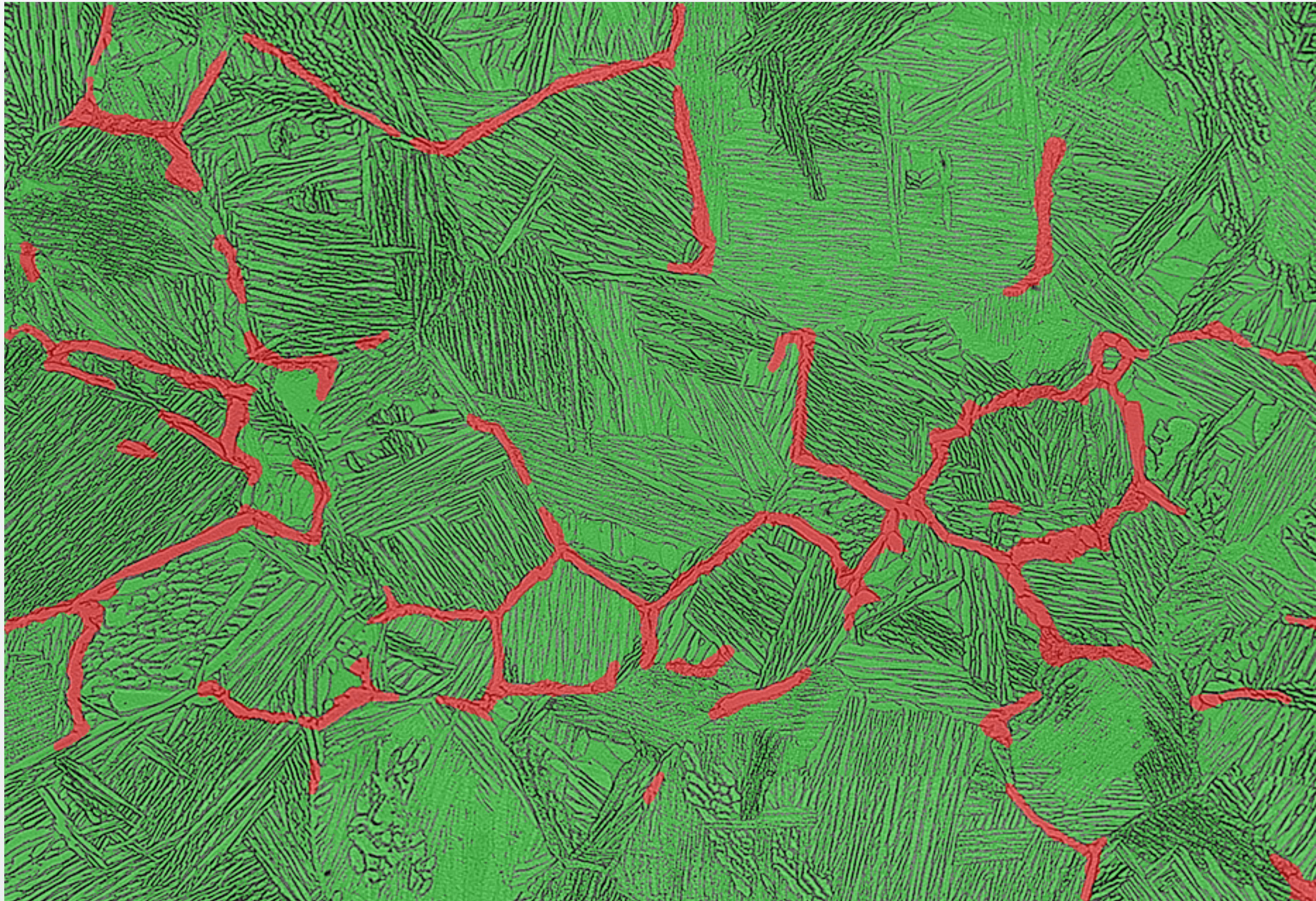
Colonies

GB Alpha

Grains

**GB Alpha Detected**

GB ALPHA FRACTION: **8%**





# Grain Boundary Alpha: Percentage and Thickness

Globular

Laths

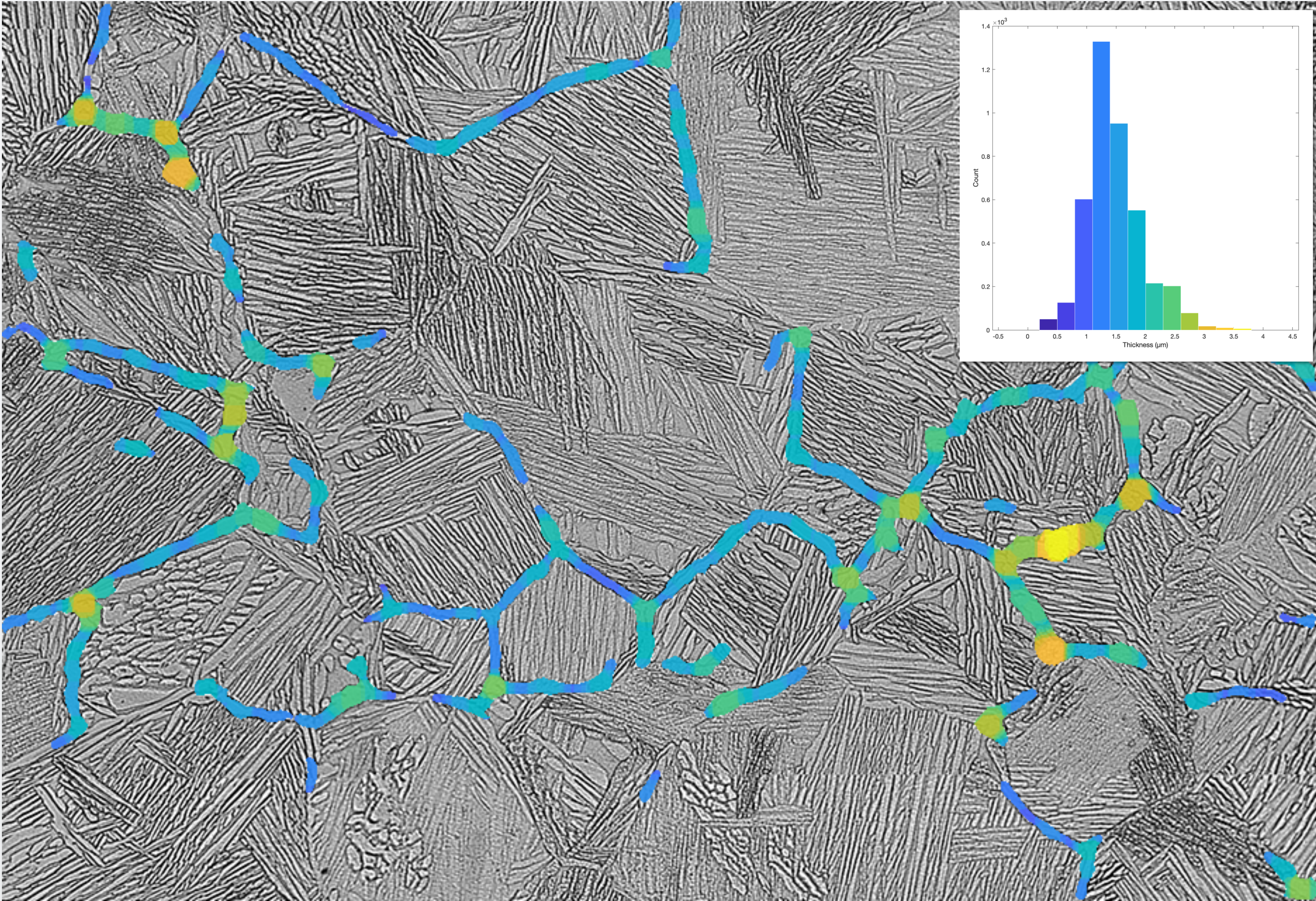
Colonies

GB Alpha

Grains

GB Alpha Thickness

MEAN THICKNESS: 1.5  $\mu\text{m}$





# Beta Grains: Size

Globular

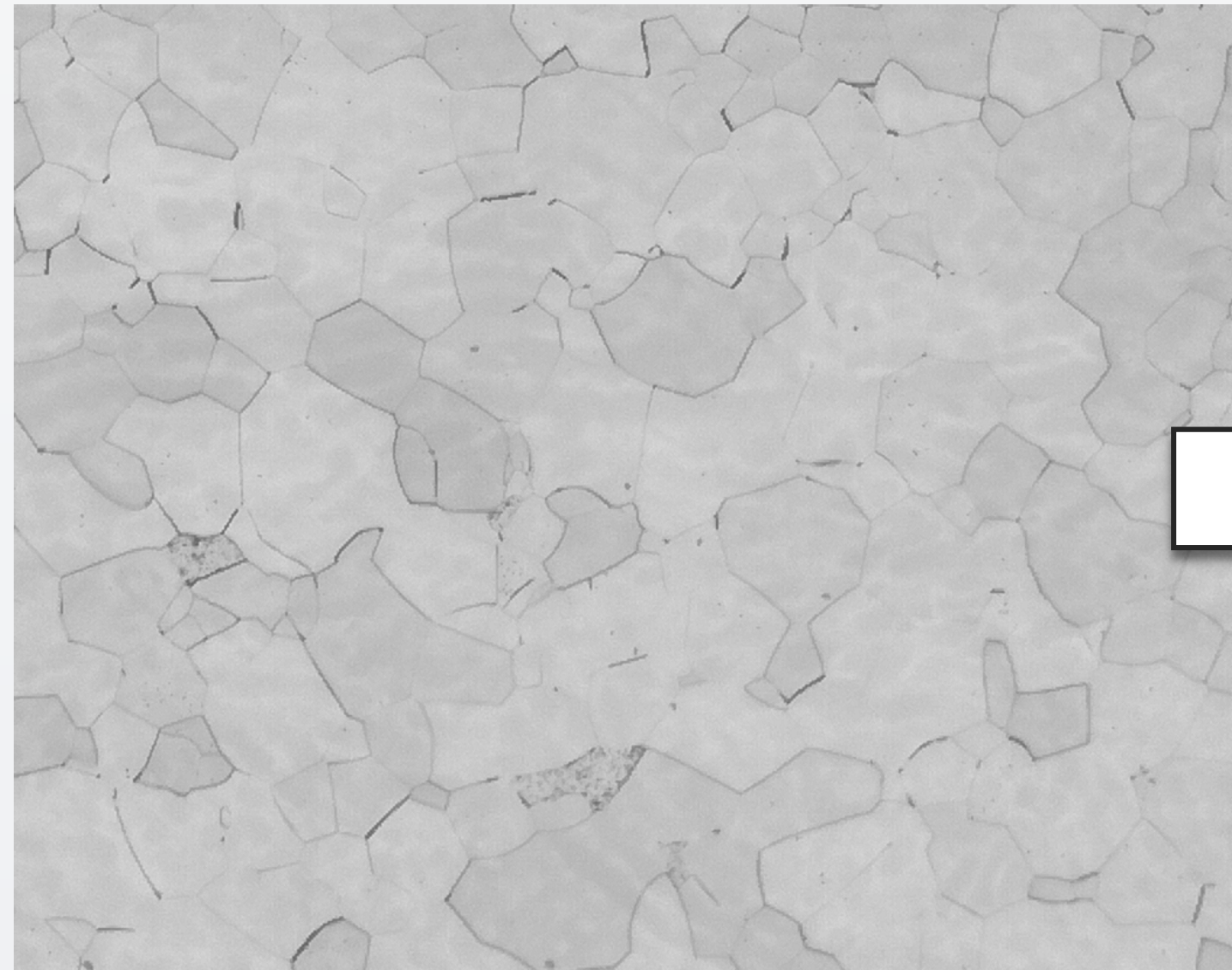
Laths

Colonies

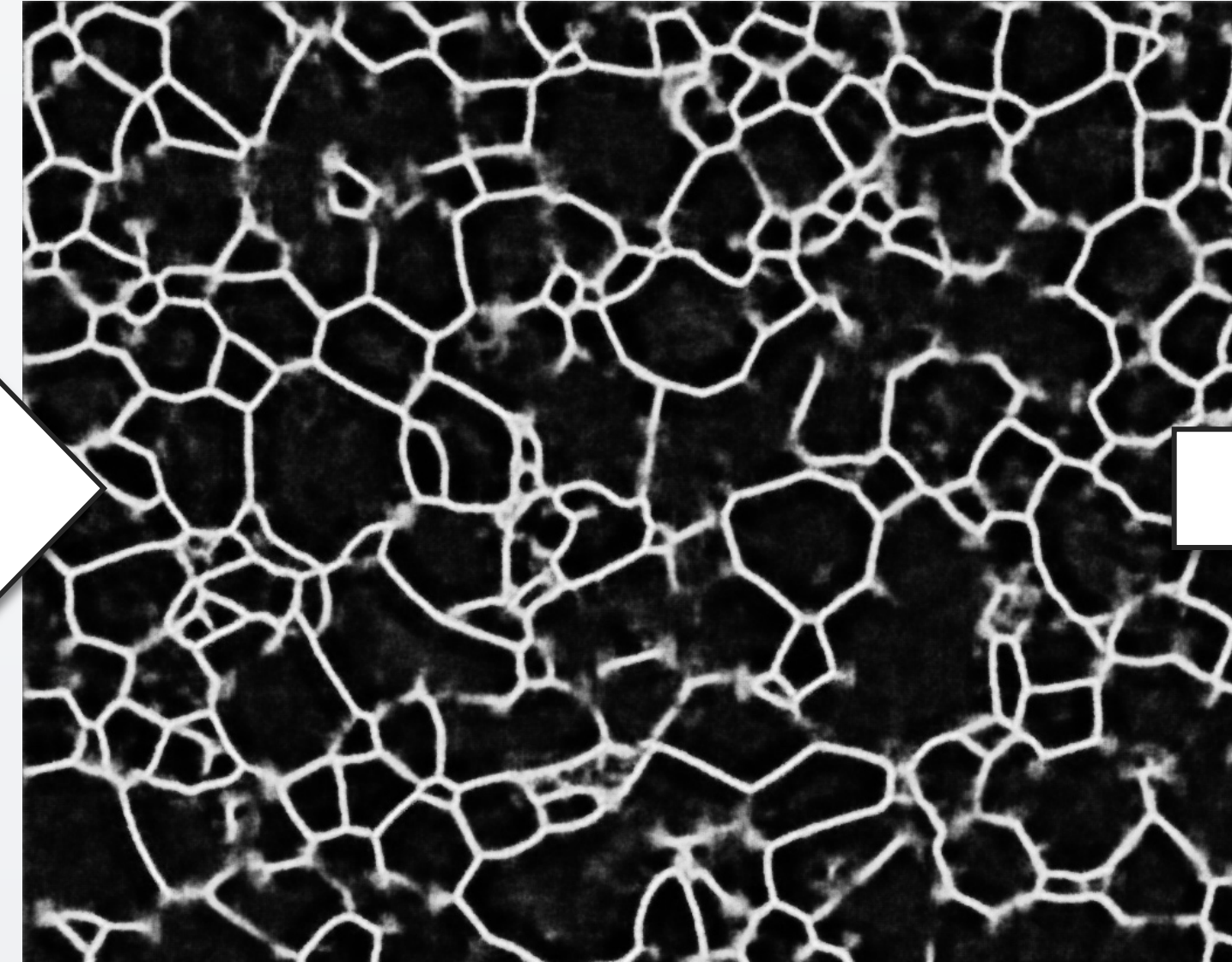
GB Alpha

Grains

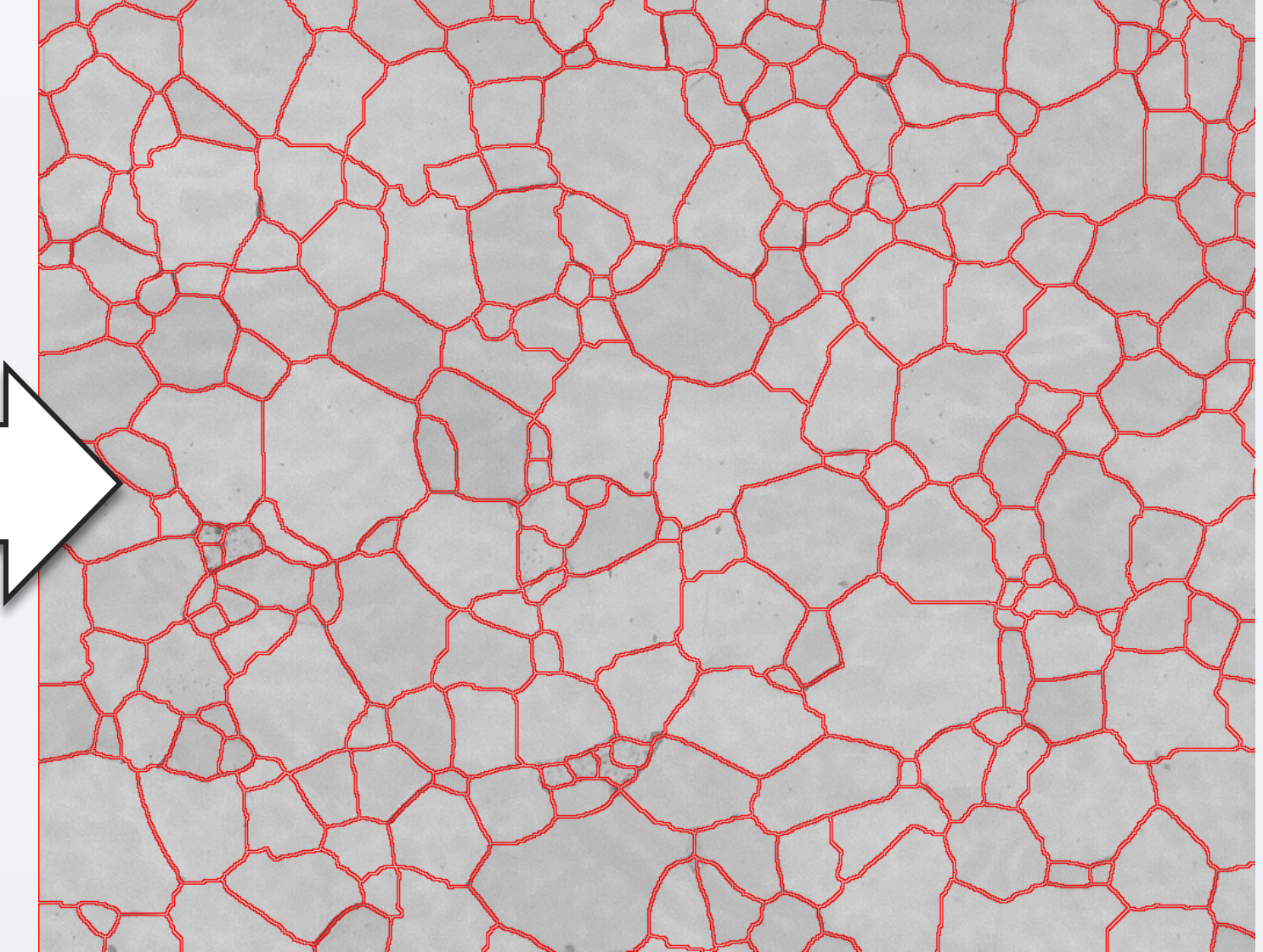
**Original Image**



**Deep Learning Applied**



**Final Segmentation**



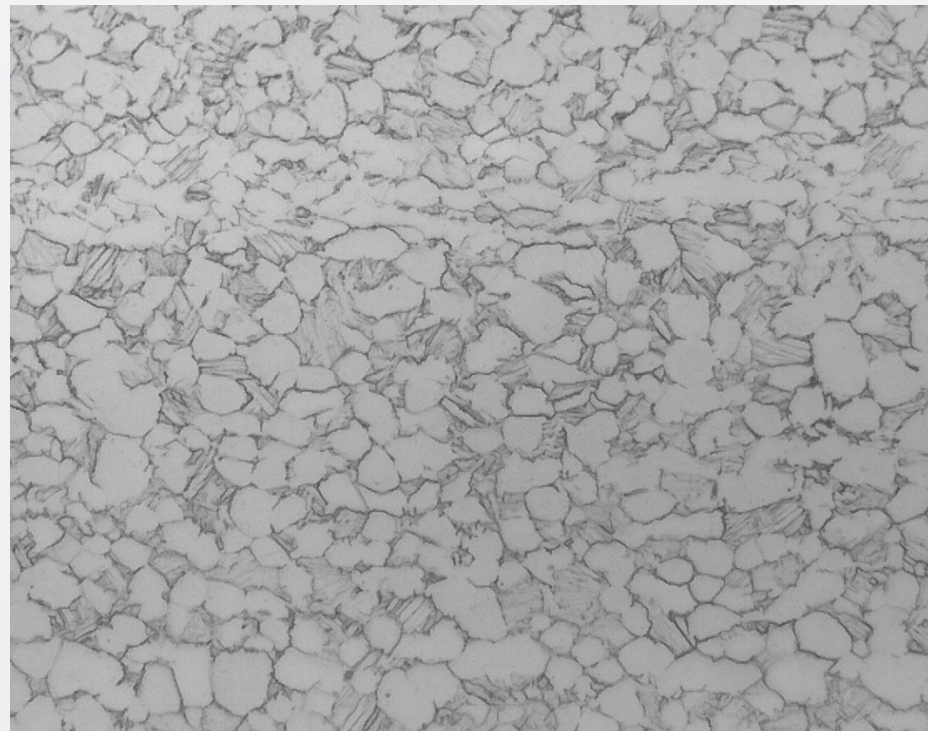
- ✓ Accurately detects beta grains despite very faint contrast
- ✓ Grain mean size and distribution measurements possible



# Key Applications

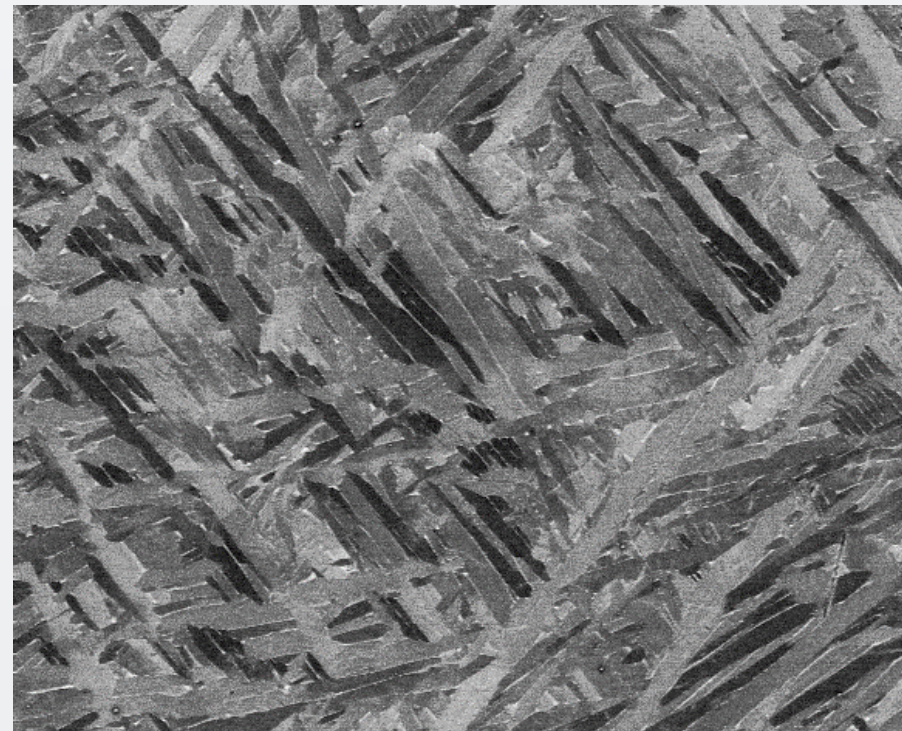
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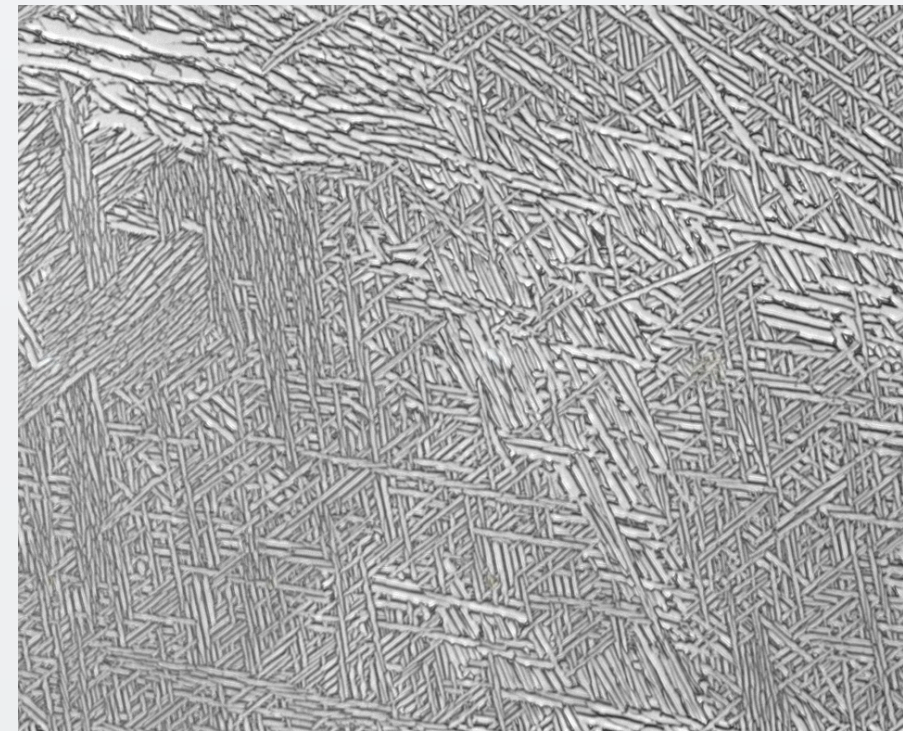
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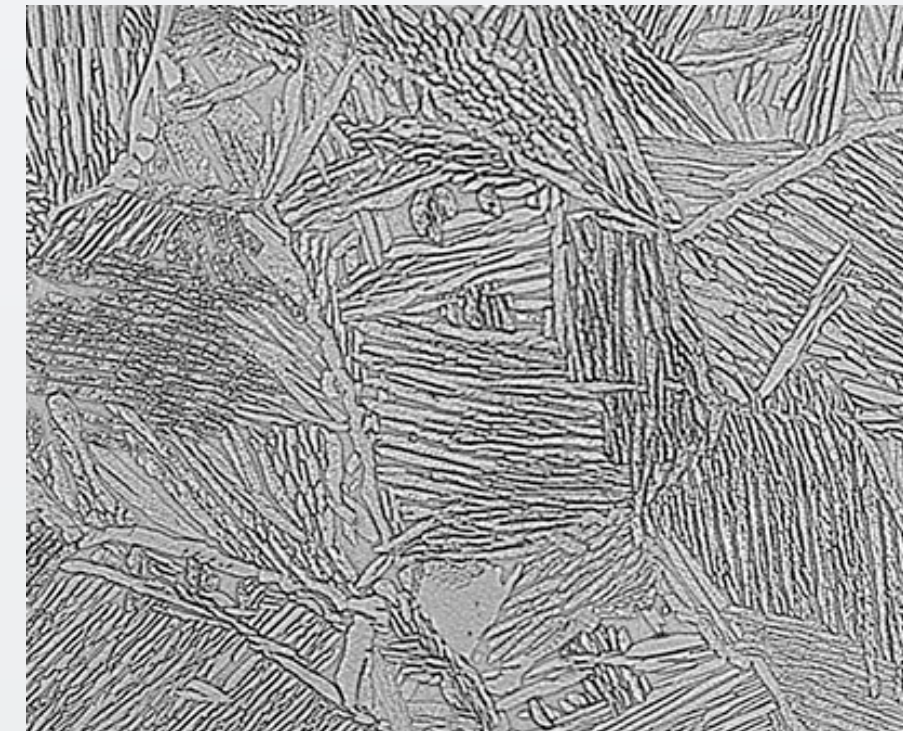
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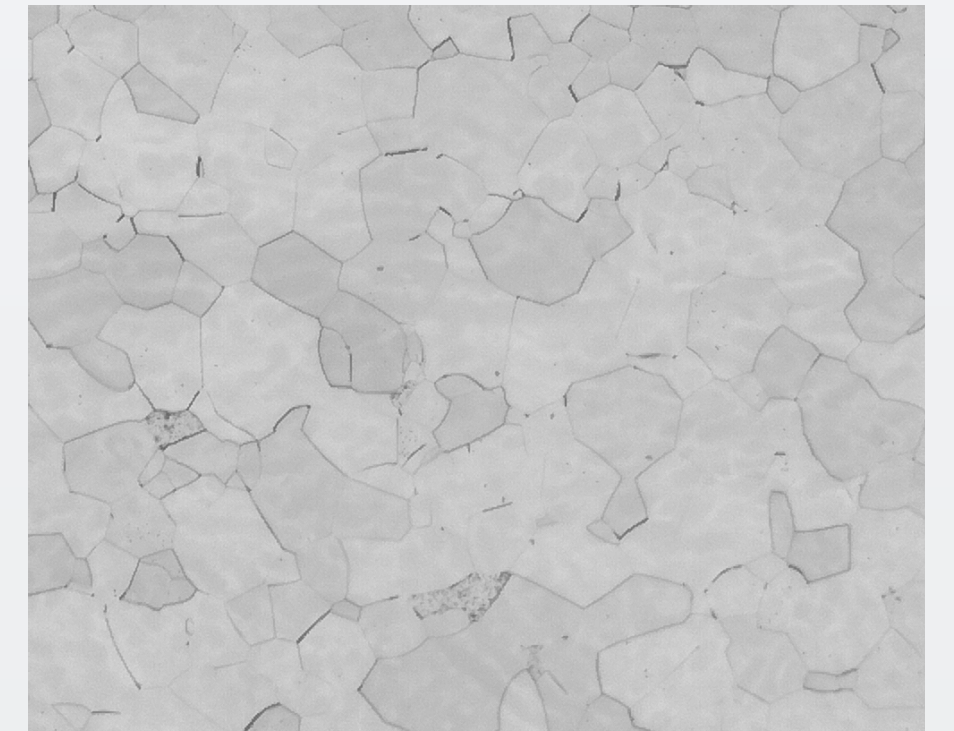
## GB Alpha

Grain boundary alpha  
volume fraction and  
thickness



## Beta Grains

Beta mean grain size  
and distribution

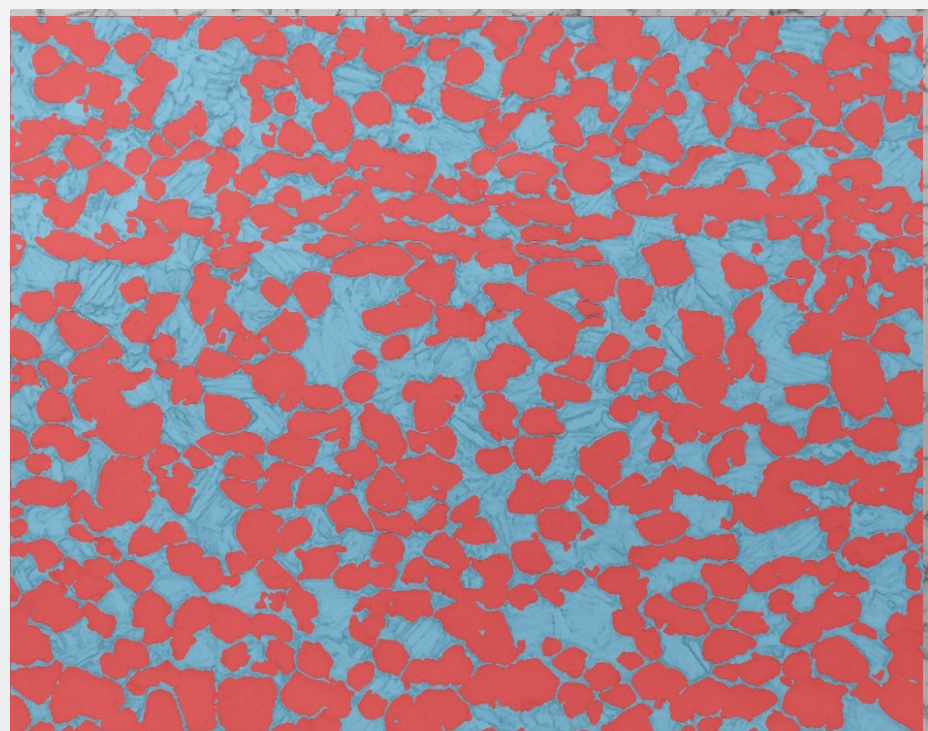




# Key Applications

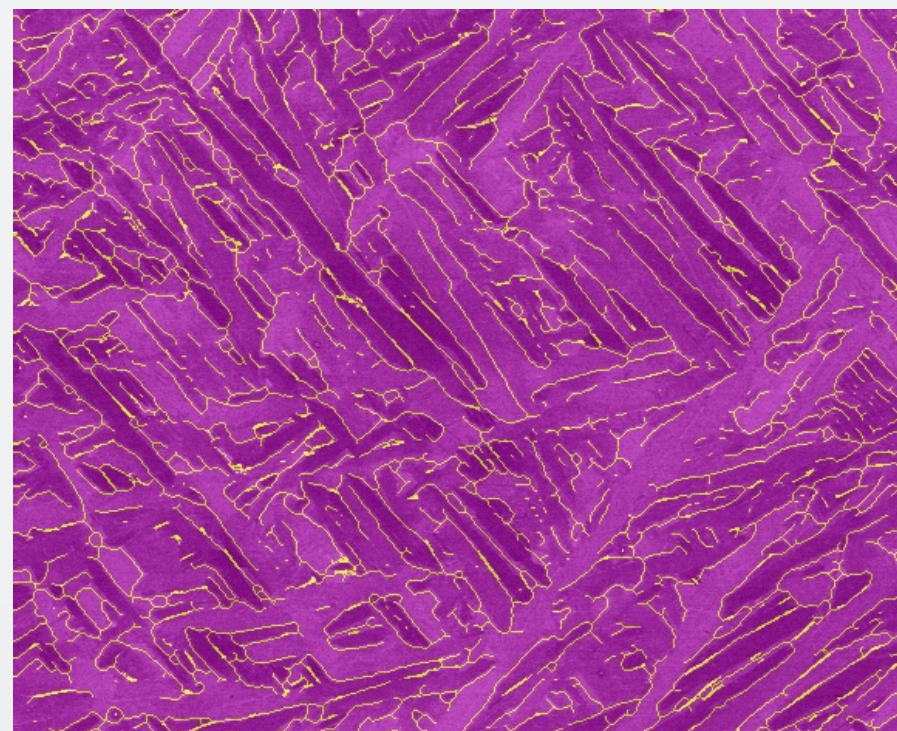
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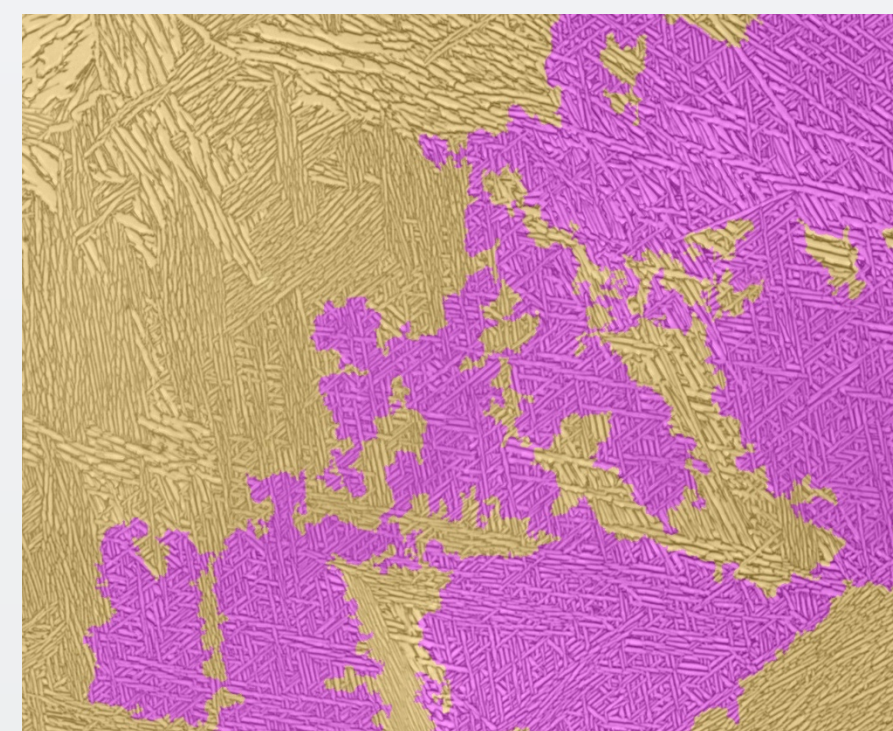
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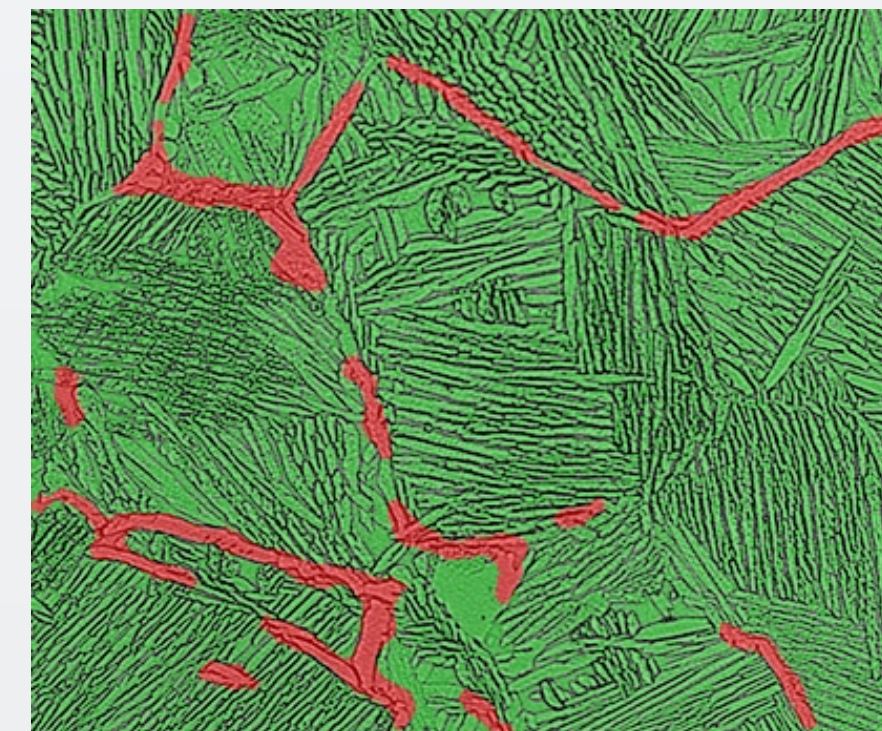
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size measurement



## GB Alpha

Grain boundary alpha  
volume fraction and  
thickness



## Beta Grains

Beta mean grain size  
and distribution

